


Lampiran 2 Standarisasi Parameter Setting Terbaru

PARAMETER SETTING			
KIND OF TEST	: WELD ETCHING TEST	PART WELD	BAR ASSY
TEST METHOD	: CUTTING CHECK	PART NO.	
TEST STANDARD	: -	MATERIAL PART	
NO		PART SIZE	
REVISION	: 00	CUSTOMER	
<i>Remarks</i> 		SETTING WELDING	
		Wire Length (l)	10 - 12 cm
		Joint Angle (α)	45°
		CO ₂ Flow	10 - 15 lpm
		Amper	125 - 145 A
		Voltage	18 - 20 V
		Speed Wire	15 - 20 mm/min
		Shield Position	0.5
		Zero Position (mm)	1.5mm
Wire Card	300 mm		
Wire	1.0 mm		

UNIVERSITAS
MERCU BUANA