

DAFTAR GAMBAR

Gambar 1.1 Diagram MTBF periode 2019.....	2
Gambar 1.2 Diagram Top 5 Stop Reason (Breakdown di mesin) pada 2019.....	2
Gambar 2.1 Contoh Diagram Pareto.....	10
Gambar 2.2 Contoh Diagram Sebab-akibat (Ishikawa).....	11
Gambar 2.3 Kerangka Pemikiran.....	16
Gambar 3.1 Diagram Alir Penelitian.....	21
Gambar 4.1 Diagram Pareto Breakdown List 2019.....	33
Gambar 4.2 Fishbone Diagram Masalah Final Folder Congestion.....	34
Gambar 4.3 Fishbone Diagram Masalah Pull Tab Missing.....	34
Gambar 4.4 Fishbone Diagram Masalah Hydraulic Oil Pressure	35

