

DAFTAR GAMBAR

Gambar 1. 1 Emina Sun Protection SPF 30	3
Gambar 2. 1 diagram SIPOC	11
Gambar 2. 2 Tabel Konversi Sigma.....	13
Gambar 2. 3 pareto chart.....	15
Gambar 2. 4 Diagram Fishbone	15
Gambar 2.5 Kerangka Pemikiran	28
Gambar 3. 1 Tabel Konversi Sigma.....	32
Gambar 3. 2 Diagram Alur Penelitian.....	34
Gambar 4. 1 Struktur Organisasi PT.Paragon Technology And Innovation.....	37
Gambar 4. 2 Produk Wardah.....	39
Gambar 4. 3 Produk MakeOver	40
Gambar 4. 4 Produk Emina.....	40
Gambar 4. 5 Flowchart Produksi Emina.....	41
Gambar 4. 6 Diagram SIPOC	44
Gambar 4. 7 Table konversi nilai sigma konsep Motorola	50
Gambar 4. 8 Diagram Pareto.....	53
Gambar 4. 9 Diagram Fishbone	54
Gambar 5. 1 Diagram Pareto.....	65