

## DAFTAR GAMBAR

Gambar 1.1 Jumlah Produksi Periode Januari – Desember 2017 .....	2
Gambar 2.1 Skema Pemikiran .....	21
Gambar 3. 1 <i>Flow Chart</i> Penelitian .....	25
Gambar 3.2 Alur Perhitungan <i>Overall Equipment Effectiveness</i> (OEE) .....	26
Gambar 4.1 Letak Pabrik PT. Nutech Pundi Arta .....	27
Gambar 4.2 Struktur Organisasi PT. Nutech Pundi Arta .....	28
Gambar 4.3 Hasil Produksi PT. Nutech Pundi Arta .....	29
Gambar 4.4 <i>Customer</i> PT. Nutech Pundi Arta .....	31
Gambar 4.5 Mesin <i>Cutting</i> 05 Pada Proses Produksi <i>Hardboard</i> OD260 .....	32
Gambar 4.6 Alur Proses Produksi <i>Hardboard</i> OD260 .....	32
Gambar 4.7 Material <i>Hardboard</i> .....	33
Gambar 4.8 Proses Pengamplasan <i>Hardboard</i> OD260 .....	33
Gambar 4.9 <i>Finished Goods</i> .....	33
Gambar 4.10 Grafik Availability .....	37
Gambar 4.11 Grafik <i>Performance Efficiency</i> .....	39
Gambar 4.11 Grafik <i>Rate of Quality</i> .....	41
Gambar 4.12 Grafik <i>Overall Equipment Effectiveness</i> (OEE) .....	42
Gambar 4.13 Diagram <i>Six Big Losses</i> .....	48
Gambar 4.14 Diagram Pareto <i>Six Big Losses</i> .....	49
Gambar 5.1 Grafik Nilai OEE .....	52
Gambar 5.2 Diagram Pareto <i>Six Big Losses</i> .....	53
Gambar 5.3 Diagram <i>Fishbone Reduce Speed Loss</i> .....	54