

## DAFTAR TABEL

Tabel 1.1 Jadwal pelaksanaan Kerja Praktek .....	7
Tabel 1.2 Pelaksanaan Kerja Praktek .....	8
Tabel 4.1 Data Produksi mesin Dekidaka Line Sell 6 .....	28
Tabel 4.2. Data Jam Kerja Mesin Dekidaka Line Sell 6.....	29
Tabel 4.3 Data Downtime mesin Dekidaka Line Sell 6 (menit).....	30
Tabel 4.4 <i>Planned Downtime</i> .....	32
Tabel 4.5 <i>Loading Time</i> mesin Dekidaka Line Sell 6.....	33
Tabel 4.6 <i>Downtime</i> mesin Dekidaka Line Sell 6.....	34
Tabel 4.7 <i>Ideal Cycle Time</i> mesin Dekidaka Line Sell 6.....	35
Tabel 4.8 <i>Operation Time</i> mesin Dekidaka Line Sell 6.....	36
Tabel 4.9. Perhitungan nilai <i>Avaibility</i> .....	37
Tabel 4.10 Data <i>Total Product Processed</i> .....	38
Tabel 4.11 <i>Ideal Run Rate</i> .....	39
Tabel 4.12 <i>Operation Time</i> . .....	40
Tabel 4.13 Perhitungan nilai <i>Performance Efficiency</i> .....	41
Tabel 4.14 Perhitungan Nilai <i>Rate of Quality</i> .....	43
Tabel 4.15. Perhitungan nilai <i>Overall Equipment Effectiveness (OEE)</i> .....	44

UNIVERSITAS  
MERCU BUANA