

## DAFTAR TABEL

Tabel 1.1	Data <i>downtime mould cup</i> oreo bulan April – September 2019 .....	1
Tabel 2.1	Jam Kerja PT.Bumimulia Indah Lestari .....	18
Tabel 4.1	Data Waktu Kerja Mesin bulan April – September 2019 .....	36
Tabel 4.2	Data hasil produksi <i>cup</i> Oreo bulan April – September 2019 .....	36
Tabel 4.3	Data <i>Downtime</i> bulan April – September 2019 .....	37
Tabel 4.4	<i>Loading Time</i> bulan April – September 2019 .....	38
Tabel 4.5	<i>Operation Time</i> bulan April – September 2019.....	39
Tabel 4.6	<i>Availability Rate</i> bulan April – September 2019 .....	40
Tabel 4.3.1	Data <i>shot cup</i> Oreo bulan April – September 2019 .....	41
Tabel 4.3.2	<i>Performance Rate</i> bulan April – September 2019 .....	41
Tabel 4.7	<i>Quality Rate</i> bulan April – September 2019 .....	42
Tabel 4.8	<i>Overall Equipment Effectiveness</i> bulan April – September 2019.....	43
Tabel 4.8.1	<i>World Class OEE</i> .....	44
Tabel 4.9	<i>Equipment Failure Losses</i> bulan April – September 2019 .....	45
Tabel 4.10	<i>Setup And Adjustment</i> bulan April – September 2019 .....	46
Tabel 4.11	<i>Idling And Minor Stopages</i> bulan April – September 2019.....	47
Tabel 4.12	<i>Reduced Speed Losses</i> bulan April – September 2019 .....	48
Tabel 4.13	<i>Rework Losses</i> bulan April – September 2019 .....	50
Tabel 4.14	<i>Persentase Losses</i> bulan April – September 2019 .....	51
Tabel 4.15	Rata-Rata <i>Persentase Losses</i> bulan April – September 2019 .....	52
Tabel 4.16	Urutan waktu <i>losses</i> terbesar hingga terkecil .....	52