

DAFTAR TABEL

Tabel 2.1 World Class OEE	16
Tabel 2.2 Penelitian Terdahulu	25
Table 4.1 Data Produksi Case Bearing	45
Table 4.2 Hasil perhitungan operation time	46
Tabel 4.3 Hasil perhitungan availability	47
Table 4.4 Hasil perhitungan performance rate.....	49
Table 4.5 Hasil perhitungan quality rate	50
Tabel 4.6 Hasil perhitungan OEE	52
Table 4.7 Hasil perhitungan equipment failure losses	54
Table 4.8 Hasil perhitungan set up and adjustment losses	55
Table 4.9 Hasil perhitungan reduced speed losses	56
Table 4.10 Hasil perhitungan defect losses	57
Table 4.11 Kumulatif losses	58
Tabel 5.1 Usulan perbaikan	67