

DAFTAR TABEL

Tabel 2.1 Step Autonomous Maintenance	12
Tabel 2.2 Peneltian Terdahulu.....	14
Tabel 4.1 Perhitungan <i>Loading Time</i>	25
Tabel 4.2 Perhitungan <i>Total Downtime</i>	26
Tabel 4.3 Perhitungan <i>Availability rate</i>	27
Tabel 4.4 Perhitungan <i>Actual Operating Time</i>	27
Tabel 4.5 Perhitungan <i>Performance rate</i>	28
Tabel 4.6 Perhitungan <i>Quality rate</i>	29
Tabel 4.7 Data OEE Mesin Kemas Periode Januari – Desember 2019	30
Tabel 4.8 Perhitungan <i>Breakdown Losses</i>	31
Tabel 4.9 Perhitungan <i>Idling and Minor Stoppage Losses</i>	32
Tabel 4.10 Perhitungan <i>Set up & Adjustment Losses</i>	33
Tabel 4.11 Perhitungan <i>Reduced Speed Losses</i>	34
Tabel 4.12 Perhitungan <i>Start-up Losses</i>	34
Tabel 4.13 Perhitungan <i>Defect Losses</i>	35
Tabel 4.14 Data <i>six big losses</i> tahun 2019	36
Tabel 4.15 Persentase Kumulatif <i>Losses</i>	36
Tabel 4.16 Akar Permasalahan <i>fishbone</i>	38
Tabel 4.17 Rencana Penanggulangan	39
Tabel 4.18 <i>checklist</i> pembersihan <i>daily</i>	41
Tabel 4.19 List <i>Yellow Tag</i>	49
Tabel 5.1 Data OEE Mesin Setelah Penerapan AM	54

MERCU BUANA