

## DAFTAR TABEL

	Halaman
Tabel 2.1 Penelitian Terdahulu .....	13
Tabel 4.1 Spesifikasi Mesin <i>Tube Welding</i> .....	25
Tabel 4.2 Data <i>Running Time</i> PT Denso Indoneisa .....	26
Tabel 4.3 Data <i>Planned Downtime</i> Mesin <i>Tube Welding</i> .....	27
Tabel 4.4 Data <i>Downtime</i> Mesin <i>Tube Welding</i> .....	29
Tabel 4.5 Data Kapasitas Produksi .....	30
Tabel 4.6 Data Produk Cacat Mesin <i>Tube Welding</i> .....	31
Tabel 4.7 Perhitungan <i>Loading Time</i> .....	32
Tabel 4.8 Perhitungan <i>Operation Time</i> .....	33
Tabel 4.9 Perhitungan <i>Availability Rate</i> .....	34
Tabel 4.10 Perhitungan <i>Performance Rate</i> .....	35
Tabel 4.11 Perhitungan <i>Quality Rate</i> .....	36
Tabel 4.12 Perhitungan <i>Overall Equipment Efectiveness (OEE)</i> .....	37
Tabel 4.13 Perhitungan <i>Equipment Failure Losses</i> .....	38
Tabel 4.14 Perhitungan <i>Set Up and Adjustment Losses</i> .....	39
Tabel 4.15 Perhitungan <i>Iddling and Minor Stopages Losses</i> .....	41
Tabel 4.16 Perhitungan <i>Reduced Speed Losses</i> .....	42
Tabel 4.17 Perhitungan <i>Rework and Quality Defect</i> .....	43
Tabel 5.1 Perhitungan <i>Six Big Losses</i> .....	46
Tabel 5.2 Analisa Six Big Loss menggunakan 5W+1H .....	50