

## DAFTAR TABEL

Tabel 1.1 Data Loesses OEE Mesin Filling IWK .....	2
Tabel 2.1 Daftar penelitian terdahulu .....	21
Tabel 4.1 Tabel Waktu Produksi Mesin Filling IWK Bulan Juli – Desember 2019.....	32
Tabel 4.2 Tabel Waktu <i>Downtime</i> Mesin Filling IWK Bulan Juli – Desember 2019.....	32
Tabel 4.3 Perhitungan Availability Rate (Sebelum TPM) .....	33
Tabel 4.4 Perhitungan <i>Performance rate</i> (Sebelum TPM) .....	34
Tabel 4.5 Perhitungan <i>Quality rate</i> (Sebelum TPM) .....	35
Tabel 4.6 Perhitungan <i>OEE</i> (Sebelum TPM).....	36
Tabel 4.7 Perhitungan <i>Breakdown Losses</i> .....	37
Tabel 4.8 Perhitungan <i>Waiting Time Losses</i> .....	38
Tabel 4.9 Perhitungan <i>Change Over Losses</i> .....	38
Tabel 4.10 Perhitungan <i>Set Up and Adjustment Losses</i> .....	39
Tabel 5.1 Perhitungan <i>Downtime Loss</i> .....	40
Tabel 5.2 Perhitungan Nilai <i>Availability Rate</i> setelah TPM .....	44
Tabel 5.3 Perhitungan Nilai <i>Performance rate</i> setelah TPM.....	44
Tabel 5.4 Perhitungan Nilai <i>Quality Rate</i> setelah TPM .....	45
Tabel 5.5 Perhitungan <i>OEE</i> (Sesudah TPM) .....	45