

## DAFTAR GAMBAR

<b>Gambar 1.1.</b> Grafik Proporsi <i>Defect All Section</i> .....	2
<b>Gambar 1.2.</b> Grafik Persentase <i>Detailed Defect Section Printing</i> .....	3
<b>Gambar 2.1.</b> Keterangan Pergeseran Sigma .....	10
<b>Gambar 2.2.</b> <i>Ishikawa's Diagram (Fishbone)</i> .....	16
<b>Gambar 2.3.</b> <i>Why-why Analysis</i> .....	18
<b>Gambar 2.4.</b> Kombinasi <i>Fishbone Diagram</i> dan <i>5-Whys</i> .....	18
<b>Gambar 2.5.</b> <i>Diagram Pareto</i> .....	19
<b>Gambar 2.6.</b> Kerangka Pemikiran .....	24
<b>Gambar 3.1.</b> Alur Metode Penelitian .....	27
<b>Gambar 4.1</b> Perusahaan <i>Flexible Packaging</i> .....	28
<b>Gambar 4.2</b> Contoh Produk Kemasan <i>Food</i> .....	29
<b>Gambar 4.3</b> Contoh Produk Kemasan <i>Non-Food</i> .....	29
<b>Gambar 4.4</b> Flow Process Perusahaan <i>Flexible Packaging</i> .....	30
<b>Gambar 4.5</b> Diagram Pareto <i>Defect Semester II 2018</i> .....	36
<b>Gambar 4.6</b> Grafik Level Sigma <i>Section Printing</i> .....	38
<b>Gambar 4.7</b> Grafik Peta Kendali P <i>Defect Misprint Semester II 2018</i> .....	40
<b>Gambar 5.1</b> <i>Fishbone Diagram Defect Misprint</i> .....	43
<b>Gambar 5.2</b> <i>Evidence</i> Perbaikan .....	49
<b>Gambar 5.3</b> Pergerakan <i>Defect Misprint</i> periode Semester I – 2019 .....	50
<b>Gambar 5.4</b> Pergerakan <i>Defect Misprint</i> periode Semester II – 2019.....	51
<b>Gambar 5.5</b> Level Sigma <i>Section Printing</i> Tahun 2019 .....	53
<b>Gambar 5.6</b> Diagram Pareto <i>Defect</i> Tahun 2019 .....	55