

## DAFTAR GAMBAR

|   |    |
|---|----|
| Gambar 2.1 <i>Press Tool</i>                          | 5  |
| Gambar 2.2 <i>Simple Tool</i>                         | 6  |
| Gambar 2.3 <i>Compound Tool</i>                       | 7  |
| Gambar 2.4 <i>Progressive Tool</i>                    | 8  |
| Gambar 2.5 Proses <i>Blanking</i>                     | 9  |
| Gambar 2.6 <i>Shank</i>                               | 9  |
| Gambar 2.7 Pelat Atas                                 | 10 |
| Gambar 2.8 Pelat Bawah                                | 10 |
| Gambar 2.9 Pelat Penetrasi                            | 11 |
| Gambar 2.10 <i>Punch Holder</i>                       | 11 |
| Gambar 2.11 <i>Punch</i>                              | 12 |
| Gambar 2.12 <i>Pillar</i>                             | 12 |
| Gambar 2.13 <i>Dies</i>                               | 12 |
| Gambar 2.14 Pelat <i>Stripper</i>                     | 13 |
| Gambar 2.15 Pegas <i>Stripper</i>                     | 13 |
| Gambar 2.16 Baut Pengikat                             | 14 |
| Gambar 2.17 Pin Penepat                               | 15 |
| Gambar 2.18 Sarung Pengarah                           | 15 |
| Gambar 2.19 <i>Metric Micrometer</i>                  | 16 |
| Gambar 2.20 <i>Imperial Micrometer</i>                | 16 |
| Gambar 2.21 <i>CATIA Software</i>                     | 18 |
| Gambar 2.22 <i>Von Mises Stress Visualize</i>         | 19 |
| Gambar 2.23 <i>Arrows Representing Displacement</i>   | 20 |
| Gambar 2.24 Diagram Material Teknik                   | 27 |
| Gambar 3.1 Diagram Alir Desain                        | 29 |
| Gambar 4.1 Outside Diameter <i>Micrometer Spanner</i> | 33 |
| Gambar 4.2 <i>Strip Layout</i> dan <i>Station</i>     | 34 |
| Gambar 4.3 Titik Berat pada <i>CATIA</i>              | 38 |
| Gambar 4.4 Titik Berat Produk                         | 38 |
| Gambar 4.5 <i>Shank</i>                               | 39 |
| Gambar 4.6 <i>Top Plate</i>                           | 40 |

|  |    |
|--|----|
| Gambar 4.7 <i>Punch Holder</i>           | 41 |
| Gambar 4.8 <i>Stripper</i>               | 42 |
| Gambar 4.9 <i>Dies</i>                   | 42 |
| Gambar 4.10 <i>Bottom Plate</i>          | 43 |
| Gambar 4.11 <i>Bushing</i>               | 43 |
| Gambar 4.12 <i>Guide Pillar</i>          | 44 |
| Gambar 4.13 <i>Punch</i>                 | 44 |
| Gambar 4.14 <i>Stopper</i>               | 45 |
| Gambar 4.15 <i>Pin Pengarah</i>          | 45 |
| Gambar 4.16 <i>Material Properties</i>   | 46 |
| Gambar 4.17 <i>Analisis Von Mises</i>    | 46 |
| Gambar 4.18 <i>Analisis Displacement</i> | 47 |

