

DAFTAR GAMBAR

Gambar. 2.1 Segitiga <i>Lean Manufacturing</i>	12
Gambar 2.2 Contoh <i>Value Stream Mapping</i>	22
Gambar 2.3 Kerangka Pemikiran.....	31
Gambar.3.1 Langkah – Langkah Penelitian.....	36
Gambar 4.1 Alur Proses pembuatan <i>pasted bag</i>	37
Gambar 4.2 Mesin <i>Tubing</i>	38
Gambar 4.3 Mesin <i>Bottomer</i>	39
Gambar 4.4 <i>Pasted Papper Bag</i>	40
Gambar 4.5 <i>Current Value Stream Mapping</i>	75
Gambar 4.6 <i>Fishbone Diagram</i>	77
Gambar 4.7 <i>Current value stream mapping</i> dileangkapi <i>kaizen blitz</i>	79
Gambar 4.8 <i>Future State Mapping Paper Bag</i>	104