

DAFTAR GAMBAR

2.1 Bagan OEE.....	13
2.2 <i>Pareto Chart</i>	16
2.3 <i>Fishbone Diagram</i>	17
2.4 Diagram aliran kerangka pemikiran.....	25
3.1 Diagram aliran langkah penelitian	29
4.1 <i>Organization Structure</i>	37
4.2 <i>Production Process</i>	40
4.3 <i>3+ Mainline doll</i>	41
4.4 <i>6+ Children Collection doll</i>	42
4.5 <i>14+ Adult Collection doll</i>	42
4.6 Contoh bagian <i>Torso Barbie</i>	43
4.7 Grafik nilai <i>Availability Spray Machine</i>	46
4.8 Grafik nilai <i>Performance Spray Machine</i>	50
4.9 Grafik nilai <i>Quality Spray Machine</i>	54
4.10 Grafik nilai <i>OEE Spray Machine</i>	58
4.11 <i>Pareto Chart of Six Big Losses Factor</i>	73
4.12 <i>Fishbone diagram of Reduce Speed Losses</i>	74
5.1 <i>Pareto Chart of Downtime Causes as per category</i>	84
5.2 OEE periode 12 November – 20 November 2018.....	89