

DAFTAR TABEL

Tabel 2.1 Simbol VSM	25
Tabel 2.2 Penyesuaian Menurut Cara Shumard	53
Tabel 2.3 Penelitian Westinghouse	54
Tabel 2.4 Penelitian sebelumnya.....	60
Tabel 4.1 Line Balancing Process Cutting	89
Tabel 4.2 Line Balancing Process Preparation	89
Tabel 4.3 Line Balancing Process Stitching	90
Tabel 4.4 Line Balancing Process Assembly	90
Tabel 4.5 Data Current State Mapping	93
Tabel 4.6 Uraian Proses Kerja Jahit Heel Lining	98
Tabel 4.7 Rating Factor	98
Tabel 4.8 Allowance dari setiap stasiun kerja	99
Tabel 4.9 Perbaikan 5W-1H.....	102
Tabel 4.10 Severity Waste Waiting Time	104
Tabel 4.11 Occurance Waste Waiting Time.....	105
Tabel 4.12 Detection Waste Waiting Time.....	106
Tabel 4.13 data nilai RPN	106
Tabel 4.14 Proses sebelum Improvement.....	109
Tabel 4.15 Proses setelah Improvement	110
Tabel 4.16 Data Future State Mapping.....	113
Tabel 5.1 Data Current state mapping	116
Tabel 5.2 Data Future state mapping	117
Tabel 5.3 State of the Art.....	124