

DAFTAR GAMBAR

2.1 <i>Organization Structure</i>	7
2.2 <i>Production Process</i>	10
2.3 <i>3+ Mainline doll</i>	11
2.4 <i>6+ Mainline doll</i>	11
2.5 <i>3+ Adult Collection doll</i>	12
2.6 <i>3+ Mainline doll</i>	11
4.1 <i>Contoh bagian Torso Barbie</i>	18
4.2 <i>Grafik nilai Availability Spray Machine</i>	28
4.3 <i>Grafik nilai Performance Spray Machine</i>	34
4.4 <i>Grafik nilai Quality Spray Machine</i>	39
4.5 <i>Grafik nilai OEE Spray Machine</i>	41
4.6 <i>Pareto Chart dari Downtime Issue</i>	43



UNIVERSITAS
MERCU BUANA