

## DAFTAR GAMBAR

<b>No.</b>	<b>Gambar</b>	<b>Halaman</b>
1.1	Logo PT Matra Roda Piranti	2
1.2	Lokasi PT Matra Roda Piranti	2
1.3	Struktur organisasi PT Matra Roda Piranti	3
1.4	Head rest	4
1.5	<i>Wire Form</i>	5
1.6	<i>Press Part</i>	5
3.1	Pencegahan Kemacetan dan Kerusakan Mesin	22
3.2	Faktor Penyebab Gangguan Mesin	23
3.3	Diagram Alur Perencanaan (flow Chart)	29
3.4	Mesin <i>Stationary Spot Welding</i>	31
3.5	Pengelasan titik	32
3.6	Urutan Operasi <i>Stationary Spot Welding</i>	32
4.1	Diagram Alir	36
4.2	<i>Check Sheet</i> Mesin <i>Stationary Spot Welding</i>	37
4.3	Tombol <i>Power</i>	38
4.4	<i>Push Button</i>	39
4.5	<i>Air Regulator</i>	39
4.6	<i>Air Filter</i>	40
4.7	Selang Air dan Kran	40
4.8	<i>Glass Water Flow Control</i>	41
4.9	<i>Tip Upper</i>	41
4.10	Tombol <i>Emergency Stop</i>	42
4.11	<i>Counter</i> Mesin	42
4.12	<i>Body</i> Mesin	43
4.13	<i>Check Sheet</i> Mingguan	44
4.14	<i>clamp</i> selang	45
4.15	<i>Glass Water Flow Control</i>	45
4.16	<i>Tip Upper</i> dan <i>Tip Lower</i>	46
4.17	<i>Exhaust Panel</i>	46
4.18	Baut dan Mut	47

4.19	<i>Panel Control</i>	47
4.20	<i>Wiring</i>	48
4.21	Pengukuran Permukaan tip	48
4.22	Proses Pembubutan Permukaan Tip	50
4.23	Pengukuran Setelah Proses Pembubutan	50

