

DAFTAR GAMBAR

| Gambar | | Halaman |
|---------------|---|----------------|
| 1.1 | Letak Kantor Perusahaan PT. Denso Indonesia | 5 |
| 1.2 | Struktur Organisasi | 7 |
| 3.1 | Radiator D17D | 13 |
| 3.2 | Konstruksi radiator | 18 |
| 3.3 | Katup <i>thermostat</i> | 19 |
| 3.4 | Mesin Crimping | 21 |
| 4.1 | <i>Flowchart</i> proses pembuatan Radiator D17D | 22 |
| 4.2 | <i>kanban instruksi</i> produksi | 23 |
| 4.3 | <i>pick up</i> kanban produksi | 24 |
| 4.4 | AGV PT. Denso Indonesia | 25 |
| 4.5 | <i>Flowchart Kanban calculation</i> pembuatan Radiator D17D | 25 |
| 4.6 | Alur proses kerja <i>mizusumasi</i> | 26 |
| 4.7 | <i>Flow Proses</i> Produksi Radiator | 27 |
| 4.8 | SOP <i>pre crimping</i> radiator | 28 |
| 4.9 | proses pemasangan <i>p-tank pre crimping</i> | 29 |
| 4.10 | proses <i>crimping</i> mesin <i>crimping</i> | 29 |
| 4.11 | <i>mecanisme crimping</i> radiator | 30 |
| 4.12 | proses <i>helium leak</i> tes oleh operator | 31 |
| 4.13 | sistem kerja mesin <i>helium leak tes</i> | 32 |
| 4.14 | <i>specific knowledge machine</i> | 32 |
| 4.15 | fungsi komponen mesin | 33 |
| 4.16 | SOP <i>finishing</i> | 34 |
| 4.17 | proses <i>finishing</i> | 35 |
| 4.18 | SOP <i>final inspection</i> | 36 |
| 4.19 | pengecekan radiator oleh QC | 37 |