

DAFTAR GAMBAR

Gambar 2.1 Contoh Diagram Sebab Akibat	26
Gambar 2.2 Contoh Diagram Pareto	28
Gambar 2.3 Kerangka Pemikiran	42
Gambar 3.1 Diagram Alir Penelitian	46
Gambar 3.2 Flowchart DMAIC	47
Gambar 3.3 Langkah-langkah Metode FMEA.....	48
Gambar 4.1 Struktur Organisasi 2Pc Departemen PT. UCC	50
Gambar 4.2 Coil Handling Unit	56
Gambar 4.3 Uncoiler	56
Gambar 4.4 Coil Lubricator	57
Gambar 4.5 Cupper	58
Gambar 4.6 Body Maker.....	59
Gambar 4.7 Trimmer.....	59
Gambar 4.8 Washer.....	60
Gambar 4.9 Base Coater	61
Gambar 4.10 Decorator	61
Gambar 4.11 Oven Base Coater/Decorator.....	62
Gambar 4.12 Lacquer Spray Machine	62
Gambar 4.13 IBO (Internal Bake Oven)	63
Gambar 4.14 BNF (Belvac Necker Flanger).....	64
Gambar 4.15 Palletizer.....	65

Gambar 4.16 Strapper	65
Gambar 4.17 Wrapper	66
Gambar 4.18 Pareto Defect Bulan April 2016	71
Gambar 4.19 Pareto Defect Bulan Mei 2016	72
Gambar 4.20 Pareto Defect Bulan Juni 2016	73
Gambar 4.21 Peta Kendali P	77
Gambar 4.22 Diagram Fishbone Colour Variation	78
Gambar 5.1 Inker Existing	87
Gambar 5.2 Inker Improve	88

