

DAFTAR TABEL

	Halaman
Tabel 1.1 Data Produksi Line A,B,C	2
Tabel 2.1 OEE Factor World Class	9
Tabel 2.2 Simbol Dalam FTA (<i>Fault Tree Analysis</i>)	13
Tabel 2.3 Penelitian Terdahulu	15
Tabel 4.1 Data Produksi Line A	24
Table 4.2 Data <i>Availability Time</i>	25
Table 4.3 <i>Planned Down Time</i>	26
Tabel 4.4 Data <i>Down Time</i>	27
Tabel 4.5 Perhitungan <i>Availability Rate</i>	28
Tabel 4.6 Perhitungan <i>Performance Rate</i>	29
Table 4.7 Perhitungan <i>Quality Rate</i>	30
Tabel 4.8 <i>Overall Equipment Effectiveness (OEE)</i>	31
Tabel 4.9 <i>Breakdown Losses</i>	33
Tabel 4.10 <i>Setup & Adjustment</i>	34
Tabel 4.11 Perhitungan <i>Idling & Minor Stoppages</i>	35
Tabel 4.12 Perhitungan <i>Reduce Speed</i>	36

Tabel 4.13 Perhitungan <i>Defect Losses</i>	37
Table 4.14 Persentase faktor <i>Six Big Losses</i>	38
Table 5.1 Nilai <i>Availability</i>	40
Table 5.2 Nilai <i>Performance Rate</i>	42
Table 5.3 Nilai <i>Quality Rate</i>	43
Table 5.4 Nilai <i>Overall Equipment Effectiveness</i>	44
Tabel 5.5 (OEE) <i>Six Big Losses</i>	46
Tabel 5.7 Tabel Rekomendasi Perbaikan	51

Catatan : Tabel 4.1 menunjukan tabel yang terletak pada Bab IV dengan urutan tabel nomor 1

