

DAFTAR GAMBAR

No Gambar	Halaman
1.1 letak pabrik cikupamas komplek	2
1.2 letak pabrik milenium komplek	3
1.3 Struktur Organisasi PT. Indonesia Stanley Electric (ISE)	6
3.1 Mould Construction	11
3.2 Fenomena penyusutan	12
3.3 <i>Cavity Side</i>	13
3.4 <i>Core Side</i>	13
3.5 <i>Sprue Bush</i>	14
3.6 <i>Slider</i>	14
3.7 <i>Ejector Plate</i>	15
3.8 <i>Lifter</i>	15
3.9 <i>Upper Plate, Lower Plate, & Locating Ring</i>	16
3.10 <i>Spacer Plate</i>	17
3.11 <i>Locating Ring</i>	17
3.12 <i>Guide Pin dan Guide Bush</i>	18
3.13 <i>Mesin Gundrill MIROKU MSEG-1000S</i>	19
3.13 <i>Spesifikasi Koordinat Z dan Y mesin miroku MSEG 1000S</i>	20
3.14 <i>Spesifikasi koordinat X table dari mesin miroku MSEG 1000S</i>	20
3.15 <i>Head Spindle</i>	21
3.16 <i>Oil Seal Rubber</i>	21
3.17 <i>Replacement of drill bhusing</i>	22
3.18 <i>Monitor</i>	22
3.19 <i>Panel Control</i>	23
3.20 <i>pendant Switch box</i>	23
4.1 <i>Diagram Alur Produksi</i>	29
4.2 <i>Form Permintaan Pembuatan Komponen</i>	30
4.3 <i>Gambar kerja</i>	31
4.4 <i>Tanda Referen</i>	32
4.16 <i>Dial Gauge & magnetic base</i>	33

4.5 <i>T-slot clamp kit</i>	33
4.6 <i>Base Master</i>	34
4.7 <i>Setting Benda Kerja</i>	34
4.8 <i>Setting Sumbu Z</i>	35
4.9 <i>Tampilan Monitor Mesin Saat Setting Work Coordinat</i>	35
4.10 <i>Standar Setting & Proses</i>	36
4.11 <i>Tampilan Monitor Program</i>	36
4.12 <i>collant pressure</i>	38
4.28 <i>memori mode</i>	39

