

## DAFTAR TABEL

Tabel 1.1 Data Breakdown Mesin Curing.....	4
Tabel 4.1 Data PT.NOK INDONESIA Periode Bulan Oktober 2016.....	37
Tabel 4.2 Perhitungan Availability Time.....	43
Tabel 4.3 Perhitungan Performance Rate.....	44
Tabel 4.4 Perhitungan nilai Rate of Quality Product.....	46
Tabel 4.5 Perhitungan Nilai Overall Equipment Effectiveness (OEE).....	47
Tabel 4.6 Persentase Breakdown Loss.....	49
Tabel 4.7 Perhitungan Setup and Adjustment.....	51
Tabel 4.8 Perhitungan Reduce Speed Losses.....	52
Tabel 4.9 Perhitungan Defect Losses.....	53
Tabel 4.10 Persentase Six Big Losses.....	54
Tabel 5.1 Presentase Nilai Overall Equipment Effectivess .....	56
Tabel 5.2 Presentase Kumulatif Six Big Losses .....	59
Tabel 5.3 Usulan Perbaikan Reduce Speed Losses.....	63

