


**LAMPIRAN 1 FORMAT PETA OPERASI**

	<b>PETA OPERASI</b>		PROSES	NO PETA																												
	DIBUAT	DIPERIKSA	<input type="checkbox"/> Sekarang <input type="checkbox"/> Usulan	MODEL	Hal/Total																											
<p><b>RINGKASAN</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%;">Operasi</th> <th style="width: 25%;">Cycle time</th> <th style="width: 25%;">Operasi</th> <th style="width: 25%;">Cycle time</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td></tr> <tr> <td colspan="2" style="text-align: right;"><b>TAKT TIME =</b></td> <td colspan="2" style="text-align: right;"><b>  </b> MENIT</td> </tr> </tbody> </table> <div style="margin-top: 10px;"> <p> = Nama proses dengan jumlah mesin dan operator</p> <p> = Cycle time</p> <p> = Fokus utama pemeriksaan</p> </div>					Operasi	Cycle time	Operasi	Cycle time																					<b>TAKT TIME =</b>		<b>  </b> MENIT	
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LAMPIRAN 3 PETA PROSES BISNIS

