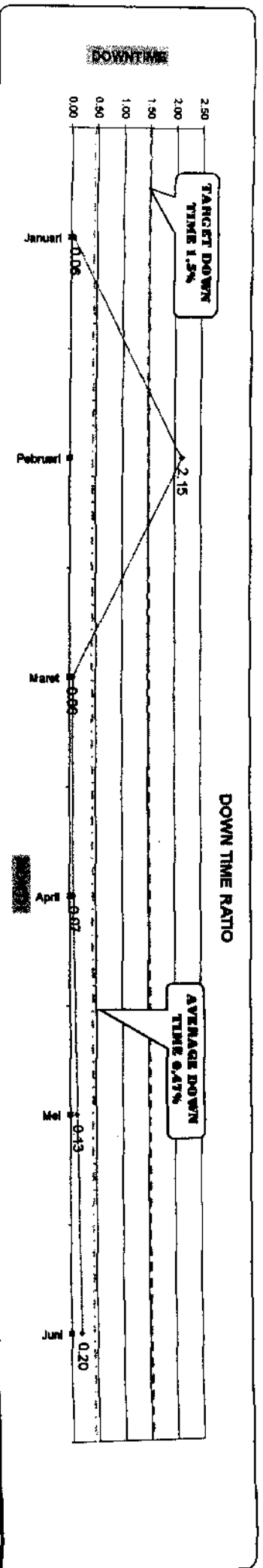


MACHINE CAPACITY / DOWNTIME

MESIN PRODUKSI

DESCRIPTION	JANUARI		FEBRUARI		MARET		APRIL		MEI		JUNI		AVERAGE
	Sht 1	Sht 2	Sht 1	Sht 2	Sht 1	Sht 2	Sht 1	Sht 2	Sht 1	Sht 2	Sht 1	Sht 2	
TOTAL MESIN	41	41	41	41	41	41	41	41	41	41	41	41	
MESIN TERPAKAI	41	41	41	41	41	41	41	41	35	27	8	0	
JAM KERJA / HARI (rata-rata)	8	8	8	8	8	8	8	8	8	8	8	8	
TOTAL JAM KERJA MESIN	328.0	328.0	328.0	328.0	328.0	328.0	328.0	328.0	280.0	216.0	0.0	0.0	
KAPASITAS MESIN / BULAN (30 HR)	9,840	9,840	9,840	9,840	9,840	9,840	9,840	9,840	7,544	7,544	0	0	
HARI KERJA	23	23	18	11	18	11	18	11	23	23	0	0	
KAPASITAS TERPAKAI / BULAN	7,544	7,544	5,904	3,608	5,904	3,608	5,904	3,608	6,440	4,968	0	0	
SISA KAPASITAS / BULAN	2,296	2,296	3,936	6,232	3,936	6,232	3,936	6,232	1,104	2,576	0	0	
USED CAP. RATIO	0.77	0.77	0.60	0.37	0.60	0.37	0.60	0.37	0.66	0.65	0.00	0.00	
JUMLAH LK	11	11	12	11	21	17	17	17	16	14	15	15	
JUMLAH DOWNTIME	0	0	0	0	18	15	14	14	0	0	14	14	
JUMLAH PREVENTIVE	680	680	26436	0	40	40	20	20	1160	1160	48	48	
TOTAL WAKTU DOWNTIME (Ment)	23616	23616	23616	23616	23616	23616	23616	23616	18108	18108	19206	19206	
TARGET DOWNTIME (Ment)													
ACHIEVEMENT DOWNTIME RATIO (%)	0.06	0.06	2.45	0.06	0.06	0.06	0.06	0.06	0.15	0.15	0.20	0.20	



NO	TANGGAL	SECTION	NO Inc	NAMA MESIN	PROBLEM	ROOTCAUSED	CORRECTIVE & PREVENTIVE ACTION	PMC
1	31-Jan-12	Press	P15	Nagao 100 T	Angin brake booor	Dies brake retak/Pecah	Ganti dies brake baru	PT. Mechitko ja
2	11-Feb-12	Press	P01	Arnada 60 T	Bhusung ty wheel goyang	As & bhusung aus	Ganti bhusung baru	On progress
3	11-Feb-12	Press	P15	OKK 100 T	Angin brake booor	Dies brake retak/ Pecah	Ganti dies brake baru	On progress

MACHINE AVAILABILITY

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NO	MC NO	NAMA MESIN	KAPASITAS	PREVENTIVE		CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
				TOTAL JAM KERJA (Jam)	TT	PD	APD			
Section : PRESS SEAT				TOTAL	504,000	0	0	500	500	99,90%
1	P01	PRESS AMADA	80 TON	20,180	0	0	0	20,180	20,180	100,00%
2	P02	PRESS AMADA	80 TON	20,180	0	0	0	20,180	20,180	100,00%
3	P03	PRESS AMADA	80 TON	20,180	0	0	0	20,180	20,180	100,00%
4	P04	PRESS AIDA	100 TON	20,180	0	0	0	20,180	20,180	100,00%
5	P05	PRESS MC SETI	110 TON	20,180	0	0	0	20,180	20,180	100,00%
6	P06	PRESS MC SETI	110 TON	20,180	0	0	20	20,180	20,140	99,80%
7	P07	PRESS MC SETI	160 TON	20,180	0	0	30	20,180	20,130	99,85%
8	P08	PRESS MC SETI	160 TON	20,180	0	0	0	20,180	20,180	100,00%
9	P09	PRESS MC NAGAO	160 TON	20,180	0	0	0	20,180	20,180	100,00%
10	P10	PRESS MC SATO	160 TON	20,180	0	0	0	20,180	20,180	100,00%
11	P11	PRESS AIDA	160 TON	20,180	0	0	180	20,180	19,980	99,11%
12	P12	PRESS AIDA	160 TON	20,180	0	0	0	20,180	20,180	100,00%
13	P13	PRESS AMADA	110 TON	20,180	0	0	0	20,180	20,180	100,00%
14	P14	PRESS AMADA	80 TON	20,180	0	0	0	20,180	20,180	100,00%
15	P15	PRESS ONK	100 TON	20,180	0	0	120	20,180	20,040	99,40%
16	P16	PRESS AIDA	100 TON	20,180	0	0	0	20,180	20,180	100,00%
410	P17	PRESS NAGAO	75 TON	20,180	0	0	10	20,180	20,150	99,85%
411	P18	PRESS AIDA	75 TON	20,180	0	0	0	20,180	20,180	100,00%
19	P19	PRESS AMADA	80 TON	20,180	0	0	0	20,180	20,180	100,00%
20	P20	PRESS MATORI	360 TON	20,180	0	0	120	20,180	20,040	99,40%
21	P21	PRESS MATORI	360 TON	20,180	0	0	0	20,180	20,180	100,00%
22	P22	PRESS SHIMOKURA	300 TON	20,180	0	0	0	20,180	20,180	100,00%
23	P23	PRESS HIROKAIK RIDER	200 TON	20,180	0	0	0	20,180	20,180	100,00%
24	P24	PRESS MC RRC	25 TON	20,180	0	0	20	20,180	20,140	99,80%
25	P25	PRESS MC MANNING	36 TON	20,180	0	0	0	20,180	20,180	100,00%
TOTAL				504,000	0	0	500	500	503,500	99,90%

CATATAN

Prepared	Checked	Approved
Saepl	Wanhar	Suhadi



PT. KARMA BAHANA LINTAS
PRODUCTION ENGINEERING

MACHINE AVAILABILITY

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Date: 6-Mar-12
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NO	MC NO	NAMA MESIN	KAPASITAS	PREVENTIVE				CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
				TOTAL JAM KERJA (Ment)	TT	PO	APD	UNPLANNED DOWN TIME (min)	UPD			
Section : PRESS SEAT												
		TOTAL		577,000	0	0	0	12,690	12,690	577,000	584,310	97,80%
1	P01	PRESS AMADA	60 TON	23,080	0	0	0	12,490	12,490	23,080	10,600	46,93%
2	P02	PRESS AMADA	80 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
3	P03	PRESS AMADA	80 TON	23,080	0	0	0	120	120	23,080	22,960	99,48%
4	P04	PRESS AIDA	100 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
5	P05	PRESS MC SETI	110 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
6	P06	PRESS MC SETI	110 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
7	P07	PRESS MC SETI	160 TON	23,080	0	0	0	10	10	23,080	23,070	99,96%
8	P08	PRESS MC SETI	160 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
9	P09	PRESS MC NAGAO	100 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
10	P10	PRESS MC SATO	160 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
11	P11	PRESS AIDA	160 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
12	P12	PRESS AIDA	160 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
13	P13	PRESS AMADA	110 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
14	P14	PRESS AMADA	80 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
15	P15	PRESS OKK	100 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
16	P16	PRESS AIDA	160 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
17	P17	PRESS NAGAO	76 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
18	P18	PRESS AIDA	76 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
19	P19	PRESS AMADA	80 TON	23,080	0	0	0	50	50	23,080	23,030	99,78%
20	P20	PRESS NATORI	360 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
21	P21	PRESS NATORI	360 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
22	P22	PRESS SHIKOMURA	300 TON	23,080	0	0	0	30	30	23,080	23,050	99,87%
23	P23	PRESS HIDROLIK RIDER	200 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
24	P24	PRESS MC RRC	28 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
25	P25	PRESS MC NANNING	36 TON	23,080	0	0	0	0	0	23,080	23,080	100,00%
TOTAL				577,000	0	0	0	12,690	12,690	577,000	584,310	97,80%

CATATAN

Prepared

Checked

Approved

Saepul

Wanhar

Sufadi



MACHINE AVAILABILITY

NO	MC NO	NAMA MESIN	KAPASITAS	PREVENTIVE			CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)	
				TOTAL JAM KERJA (Ment)	PLANNED DOWN TIME (min)	ACTUAL (min)	UNPLANNED DOWN TIME (min)	UNPLANNED DOWN TIME (min)				
Section : PRESS SEAT				TOTAL	577,000	2,190	2,430	610	730	574,570	573,980	99,89%
1	P01	PRESS AMADA	80 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
2	P02	PRESS AMADA	80 TON	23,080	90	90	30	30	0	22,990	22,990	99,87%
3	P03	PRESS AMADA	80 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
4	P04	PRESS AIDA	100 TON	23,080	90	90	60	60	0	22,990	22,930	99,74%
5	P05	PRESS MC SEVI	110 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
6	P06	PRESS MC SEVI	110 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
7	P07	PRESS MC SEVI	160 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
8	P08	PRESS MC SEVI	160 TON	23,080	90	90	60	60	0	22,990	22,930	99,74%
9	P09	PRESS MC NAGAO	100 TON	23,080	90	90	210	210	210	22,990	22,780	99,09%
10	P10	PRESS MC SATO	180 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
11	P11	PRESS AIDA	150 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
12	P12	PRESS AIDA	160 TON	23,080	90	90	55	55	0	22,990	22,935	99,79%
13	P13	PRESS AMADA	110 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
14	P14	PRESS AMADA	80 TON	23,080	90	90	45	45	0	22,990	22,945	99,80%
15	P15	PRESS OKK	100 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
16	P16	PRESS AIDA	100 TON	23,080	90	90	30	30	0	22,990	22,990	99,87%
17	P17	PRESS NAGAO	75 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
18	P18	PRESS AIDA	75 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
19	P19	PRESS AMADA	80 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
20	P20	PRESS MATORI	380 TON	23,080	90	90	0	0	0	22,990	22,990	100,00%
21	P21	PRESS MATORI	380 TON	23,080	90	390	30	30	0	22,990	22,990	99,87%
22	P22	PRESS BHILKOMURA	300 TON	23,080	90	90	60	60	0	22,990	22,930	99,74%
23	P23	PRESS HIDEOLIK RIBER	200 TON	23,080	90	90	30	30	0	22,990	22,840	99,35%
24	P24	PRESS MC RRC	26 TON	23,080	90	60	0	0	0	23,020	23,020	100,00%
25	P25	PRESS MC NANJING	35 TON	23,080	80	90	0	0	0	23,020	23,020	100,00%
TOTAL				577,000	2,190	2,430	610	730	574,570	574,030	99,87%	

CATATAN

Prepared	Checked	Approved
Saeput	Wanhar	Sutardi



PT. KARIM BAHAM LINGGAM
PRODUCTION ENGINEERING

MACHINE AVAILABILITY

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Date 2-May-12
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NO	MC. NO	NAMA MESIN	KAPASITAS	PREVENTIVE		CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)		
				PLANNED DOWN TIME (min)	ACTUAL (min)	UNPLANNED DOWN TIME (min)	UNPLANNED DOWN TIME (min)					
Section : PRESS SEAT				TOTAL	288,000	0	0	425	555	288,000	287,575	99,85%
1	P01	PRESS AMADA	80 TON	11,520	0	45	10	11,520	11,510	98,51%		
2	P02	PRESS AMADA	80 TON	11,520	0	0	60	11,520	11,460	99,48%		
3	P03	PRESS AMADA	80 TON	11,520	0	45	45	11,520	11,475	99,61%		
4	P04	PRESS AMADA	100 TON	11,520	0	0	0	11,520	11,520	100,00%		
5	P05	PRESS MC SETI	140 TON	11,520	0	0	0	11,520	11,520	100,00%		
6	P06	PRESS MC SETI	110 TON	11,520	0	0	0	11,520	11,520	100,00%		
7	P07	PRESS MC SETI	180 TON	11,520	0	0	0	11,520	11,520	100,00%		
8	P08	PRESS MC SETI	180 TON	11,520	0	0	0	11,520	11,520	100,00%		
9	P09	PRESS MC NAQAO	100 TON	11,520	0	0	0	11,520	11,520	100,00%		
10	P10	PRESS MC SATO	180 TON	11,520	0	0	0	11,520	11,520	100,00%		
11	P11	PRESS AMDA	160 TON	11,520	0	70	70	11,520	11,450	99,39%		
12	P12	PRESS AMDA	160 TON	11,520	0	0	0	11,520	11,520	100,00%		
13	P13	PRESS AMADA	140 TON	11,520	0	0	0	11,520	11,520	100,00%		
14	P14	PRESS AMADA	80 TON	11,520	0	40	40	11,520	11,480	99,65%		
15	P15	PRESS ONK	100 TON	11,520	0	0	0	11,520	11,520	100,00%		
16	P16	PRESS AMDA	100 TON	11,520	0	0	0	11,520	11,520	100,00%		
17	P17	PRESS NAQAO	75 TON	11,520	0	0	60	11,520	11,460	99,48%		
18	P18	PRESS AMDA	75 TON	11,520	0	0	0	11,520	11,520	100,00%		
19	P19	PRESS AMADA	60 TON	11,520	0	0	0	11,520	11,520	100,00%		
20	P20	PRESS NATORI	90 TON	11,520	0	60	100	11,520	11,420	99,13%		
21	P21	PRESS NATORI	90 TON	11,520	0	120	120	11,520	11,400	98,96%		
22	P22	PRESS SHIMOMURA	90 TON	11,520	0	30	20	11,520	11,500	99,63%		
23	P23	PRESS HIDROLAK RIDER	200 TON	11,520	0	0	0	11,520	11,520	100,00%		
24	P24	PRESS MC RRC	28 TON	11,520	0	0	0	11,520	11,520	100,00%		
25	P25	PRESS MC NANJING	38 TON	11,520	0	15	30	11,520	11,490	99,74%		
TOTAL				288,000	0	425	665	288,000	287,445	99,81%		

CATATAN

Prepared	Checked	Approved
Sampul	Warhar	Subadi

MACHINE AVAILABILITY

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Date: 4-Jun-12
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NO	MC NO	NAMA MESIN	KAPASITAS	PREVENTIVE				CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
				TOTAL JAM KERJA (Jam)	PLANNED DOWN TIME (min)	ACTUAL (min)	UNPLANNED DOWN TIME (min)	UK & ACT	UNPLANNED DOWN TIME (min)			
Section : PRESS SEAT				TOTAL	543,000	0	0	1,160	1,210	543,000	541,840	99,79%
1	P01	PRESS AMADA	80 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
2	P02	PRESS AMADA	80 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
3	P03	PRESS AMADA	80 TON	21,720	0	0	50	50	0	21,720	21,670	99,77%
4	P04	PRESS ALDA	100 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
5	P05	PRESS MC SETI	110 TON	21,720	0	0	240	240	0	21,720	21,480	99,80%
6	P06	PRESS MC SETI	110 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
7	P07	PRESS MC SETI	160 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
8	P08	PRESS MC SETI	160 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
9	P09	PRESS MC NAGAO	100 TON	21,720	0	0	240	240	0	21,720	21,480	99,80%
10	P10	PRESS MC SATO	180 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
11	P11	PRESS ALDA	180 TON	21,720	0	0	55	115	0	21,720	21,605	99,47%
12	P12	PRESS ALDA	180 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
13	P13	PRESS AMADA	110 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
14	P14	PRESS AMADA	80 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
15	P15	PRESS OKK	100 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
16	P16	PRESS ALDA	100 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
17	P17	PRESS NAGAO	75 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
18	P18	PRESS ALDA	75 TON	21,720	0	0	120	120	0	21,720	21,600	99,45%
19	P19	PRESS AMADA	80 TON	21,720	0	0	120	120	0	21,720	21,600	99,45%
20	P20	PRESS NATORI	380 TON	21,720	0	0	270	270	0	21,720	21,450	98,78%
21	P21	PRESS NATORI	380 TON	21,720	0	0	65	55	0	21,720	21,665	99,75%
22	P22	PRESS SHIKOMIYU	300 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
23	P23	PRESS HIDROLIK RIDER	200 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
24	P24	PRESS MC RRC	25 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
25	P25	PRESS MC NANNING	35 TON	21,720	0	0	0	0	0	21,720	21,720	100,00%
TOTAL				543,000	0	0	1,160	1,210	543,000	541,790	99,76%	

CATATAN

Prepared: Saepul
Checked: Wanhier
Approved: Suhadi

MACHINE AVAILABILITY

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NO	MC NO	NAMA MESIN	KAPASITAS	PREVENTIVE				CORRECTIVE		PLANNED OPERATING TIME (mm)	ACTUAL OPERATING TIME (mm)	AVAILABILITY (%)
				TOTAL JAM KERJA (Ment)	TT	PO	APD	UNPLANNED DOWN TIME (mm)	UPD			
Section : PRESS SEAT				TOTAL	602,460	2,310	2,340	2,065	2,265	600,120	599,085	99,65%
1	P01	PRESS AMAIDA	60 TON	22,260	90	90	120	120	120	22,170	22,050	99,46%
2	P02	PRESS AMAIDA	60 TON	22,280	90	90	120	120	120	22,170	22,050	99,46%
3	P03	PRESS AMAIDA	80 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
4	P04	PRESS AMAIDA	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
5	P05	PRESS MLC SEYI	110 TON	22,260	90	90	120	120	120	22,170	22,050	99,46%
6	P06	PRESS MLC SEYI	110 TON	22,290	90	90	0	0	0	22,170	22,170	100,00%
7	P07	PRESS MLC SEYI	160 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
8	P08	PRESS MLC SEYI	160 TON	22,260	90	90	120	360	360	22,170	21,810	98,36%
9	P09	PRESS MLC NAGAO	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
10	P10	PRESS MLC SATO	160 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
11	P11	PRESS AIDA	160 TON	22,260	90	90	960	960	960	22,170	21,210	95,67%
12	P12	PRESS AIDA	160 TON	22,260	90	90	60	60	60	22,170	22,110	99,73%
13	P13	PRESS AMAIDA	140 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
14	P14	PRESS AMAIDA	60 TON	22,260	90	90	120	120	120	22,170	22,050	99,46%
15	P15	PRESS OKX	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
16	P16	PRESS AIDA	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
17	P17	PRESS NAGAO	75 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
18	P18	PRESS AIDA	75 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
19	P19	PRESS AMAIDA	60 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
20	P20	PRESS NATORI	360 TON	22,740	90	90	90	90	90	22,650	22,570	99,65%
21	P21	PRESS NATORI	360 TON	22,740	90	90	0	0	0	22,650	22,650	100,00%
22	P22	PRESS SHIMOMURA	300 TON	22,740	90	90	60	60	60	22,650	22,590	98,74%
23	P23	PRESS HIDROLIK RIDER	200 TON	22,260	90	90	175	175	175	22,170	21,995	99,21%
24	P24	PRESS MLC RRC	25 TON	22,260	60	60	0	0	0	22,200	22,200	100,00%
25	P25	PRESS MLC NANJING	36 TON	22,260	60	60	0	120	120	22,200	22,080	99,46%
26	P26	PRESS MLC DONGSHAN	260 TON	22,260	60	90	120	0	0	22,200	22,200	100,00%
27	P27	PRESS MLC DONGSHAN	200 TON	22,260	60	90	0	0	0	22,200	22,200	100,00%
TOTAL				602,460	2,310	2,340	2,065	2,265	600,120	597,665	99,62%	

CATATAN

Prepared: Saepul
Checked: Wainhar
Approved: Suhadi

MACHINE AVAILABILITY

Bulan: Jul-12
Revisi: 0
Date: 30-Jul-12
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NO	MC NO	NAMA MESIN	KAPASITAS	TOTAL JAM KERJA (Jam)		PREVENTIVE			CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
				TT	PD	APD	UNPLANNED DOWN TIME (min)	UNPLANNED DOWN TIME (min)	POT = TT - PD	ACT = POT - UPD			
Section : PRESS SEAT				TOTAL	602,480	2,310	0	0	525	680	602,480	601,835	99,91%
1	P01	PRESS AMADA	80 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
2	P02	PRESS AMADA	80 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
3	P03	PRESS AMADA	80 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
4	P04	PRESS AIDA	100 TON	22,280	90	0	30	45	0	22,170	22,125	99,80%	
5	P05	PRESS MC BETI	110 TON	22,280	90	0	120	150	0	22,170	22,020	99,32%	
6	P06	PRESS MC BETI	110 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
7	P07	PRESS MC BETI	180 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
8	P08	PRESS MC BETI	180 TON	22,280	90	0	120	130	0	22,170	22,040	99,41%	
9	P09	PRESS MC NAGAO	100 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
10	P10	PRESS MC SATO	150 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
11	P11	PRESS AIDA	150 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
12	P12	PRESS AIDA	190 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
13	P13	PRESS AMADA	110 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
14	P14	PRESS AMADA	80 TON	22,280	90	0	80	90	0	22,170	22,110	99,73%	
15	P15	PRESS OKK	100 TON	22,280	90	0	15	15	0	22,170	22,155	99,93%	
16	P16	PRESS AIDA	100 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
17	P17	PRESS NAGAO	75 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
18	P18	PRESS AIDA	75 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
19	P19	PRESS AMADA	80 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
20	P20	PRESS NATORI	380 TON	22,740	90	0	30	10	0	22,650	22,640	99,96%	
21	P21	PRESS NATORI	380 TON	22,740	90	0	120	190	0	22,650	22,490	99,29%	
22	P22	PRESS SHIMOMURA	300 TON	22,740	90	0	30	20	0	22,650	22,630	99,91%	
23	P23	PRESS HIDEOLK RIDER	200 TON	22,280	90	0	0	0	0	22,170	22,170	100,00%	
24	P24	PRESS MC RRC	25 TON	22,280	60	0	0	0	0	22,200	22,200	100,00%	
25	P25	PRESS MC NAJING	38 TON	22,280	60	0	0	70	0	22,200	22,130	99,68%	
26	P26	PRESS MC DONGSHIN	280 TON	22,280	60	0	0	0	0	22,200	22,200	100,00%	
27	P27	PRESS MC DONGSHIN	280 TON	22,280	60	0	0	0	0	22,200	22,200	100,00%	
TOTAL				602,480	2,310	0	825	680	600,150	600,150	99,89%		

CATATAN

Prepared: Saepul
Checked: Warhar
Approved: Sunedi



MACHINE AVAILABILITY

NO	MC. NO	NAMA MESIN	KAPASITAS	PREVENTIVE			CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
				TOTAL JAM KERJA (Memb)	TT	PD	ACTUAL (min)	UNPLANNED DOWN TIME (min)			
Section : PRESS SEAT											
1	P01	PRESS AMADA	80 TON	18,240	0	0	0	0	18,240	100.00%	
2	P02	PRESS AMADA	80 TON	18,240	0	0	0	0	18,240	100.00%	
3	P03	PRESS AMADA	80 TON	18,240	0	0	0	0	18,240	100.00%	
4	P04	PRESS AMADA	100 TON	18,240	0	0	0	0	18,240	100.00%	
5	P05	PRESS MLC SEYI	110 TON	18,240	0	0	0	0	18,240	100.00%	
6	P06	PRESS MLC SEYI	110 TON	18,240	0	0	0	0	18,240	100.00%	
7	P07	PRESS MLC SEYI	180 TON	18,240	0	0	0	0	18,240	100.00%	
8	P08	PRESS MLC SEYI	180 TON	18,240	0	0	0	0	18,240	100.00%	
9	P09	PRESS MLC NAGAO	100 TON	18,240	0	0	0	0	18,240	100.00%	
10	P10	PRESS MLC SATO	190 TON	18,240	0	0	0	0	18,240	100.00%	
11	P11	PRESS AMDA	190 TON	18,240	0	0	0	0	18,240	100.00%	
12	P12	PRESS AMDA	190 TON	18,240	0	0	0	0	18,240	100.00%	
13	P13	PRESS AMADA	110 TON	18,240	0	0	0	0	18,240	100.00%	
14	P14	PRESS AMADA	80 TON	18,240	0	0	60	60	18,180	99.67%	
15	P15	PRESS OKK	100 TON	18,240	0	0	0	0	18,240	100.00%	
16	P16	PRESS AMDA	100 TON	18,240	0	0	0	0	18,240	100.00%	
17	P17	PRESS NAGAO	75 TON	18,240	0	0	0	0	18,240	100.00%	
18	P18	PRESS AMDA	75 TON	18,240	0	0	120	240	18,000	98.69%	
19	P19	PRESS AMADA	80 TON	18,240	0	0	0	0	18,240	100.00%	
20	P20	PRESS NATORI	360 TON	18,240	0	0	60	60	18,180	99.67%	
21	P21	PRESS NATORI	360 TON	18,240	0	0	0	0	18,240	100.00%	
22	P22	PRESS SHIMOMURA	300 TON	18,240	0	0	0	0	18,240	100.00%	
23	P23	PRESS HIROKUK RIDER	200 TON	18,240	0	0	0	0	18,240	100.00%	
24	P24	PRESS MLC HRC	28 TON	18,240	0	0	0	0	18,240	100.00%	
25	P25	PRESS MLC UAHNING	35 TON	18,240	0	0	0	0	18,240	100.00%	
26	P26	PRESS MLC DONGSHIN	280 TON	18,240	0	0	0	0	18,240	100.00%	
27	P27	PRESS MLC DONGSHIN	280 TON	18,240	0	0	0	0	18,240	100.00%	
TOTAL				492,480	0	0	240	360	492,480	99.83%	

CATATAN

Prepared

Checked

Approved

Bulan: Aug-12
 Review: 0
 Date: 4-Sep-12
 Page: 1/1

Saeputi
 Wenhier
 Subadi



PT. KARMA BAHANA UNICAH
PRODUCTION ENGINEERING

MACHINE AVAILABILITY

Bulan: **Sep-12**
Revisi: **0**
Date: **4-Oct-12**
Page: **1/1**

NO	MC NO	NAMA MESIN	KAPASITAS	TOTAL JAM KERJA (jam)		PREVENTIVE		CORRECTIVE		PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
				TT	PD	APD	UNPLANNED DOWN TIME (min)	UNPLANNED DOWN TIME (min)				
Section : PRESS SEAT				TOTAL	802,460	2,310	2,950	390	690	599,510	699,120	99,93%
1	P01	PRESS AMAQA	80 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
2	P02	PRESS AMAQA	80 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
3	P03	PRESS AMAQA	80 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
4	P04	PRESS AIDA	100 TON	22,260	90	90	120	120	0	22,170	22,090	99,46%
5	P05	PRESS MJC SEVI	110 TON	22,260	90	90	120	240	0	22,170	21,930	98,92%
6	P06	PRESS MJC SEVI	110 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
7	P07	PRESS MJC SEVI	160 TON	22,260	90	90	30	90	0	22,170	22,110	99,73%
8	P08	PRESS MJC SEVI	160 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
9	P09	PRESS MJC NAGAO	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
10	P10	PRESS MJC SATO	150 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
11	P11	PRESS AIDA	150 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
12	P12	PRESS AIDA	150 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
13	P13	PRESS AMAQA	110 TON	22,260	90	90	120	240	0	22,170	21,930	98,92%
14	P14	PRESS AMAQA	80 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
15	P15	PRESS DKK	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
16	P16	PRESS AIDA	100 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
17	P17	PRESS NAGAO	75 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
18	P18	PRESS AIDA	75 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
19	P19	PRESS AMAQA	80 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
20	P20	PRESS NATORI	300 TON	22,740	90	340	0	0	0	22,660	22,660	100,00%
21	P21	PRESS NATORI	300 TON	22,740	90	360	0	0	0	22,660	22,660	100,00%
22	P22	PRESS SHIMOKURA	300 TON	22,740	90	240	0	0	0	22,660	22,660	100,00%
23	P23	PRESS HIDROLIK RIDER	300 TON	22,260	90	90	0	0	0	22,170	22,170	100,00%
24	P24	PRESS MJC RRC	26 TON	22,260	60	60	0	0	0	22,200	22,200	100,00%
25	P25	PRESS MJC NAJUNG	36 TON	22,260	60	60	0	0	0	22,200	22,200	100,00%
26	P26	PRESS MJC DONGSHIN	250 TON	22,260	60	60	0	0	0	22,200	22,200	100,00%
27	P27	PRESS MJC DONGSHIN	200 TON	22,260	60	60	0	0	0	22,200	22,200	100,00%
TOTAL				802,460	2,310	2,950	390	690	600,150	699,490	99,89%	

CATATAN

Prepared: _____
Checked: _____
Approved: _____

Sepul: _____
Wanhar: _____
Suhadi: _____



PT. KARMA BAHANA UNICAH
PRODUCTION ENGINEERING

MACHINE AVAILABILITY

Bulan: 0
Revisi: 7-Nov-12
Date: 1/1
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NO	MC NO	NAMA MESIN	KAPASITAS	TOTAL JAM KERJA (Jam)	PREVENTIVE			CORRECTIVE			PLANNED OPERATING TIME (min)	ACTUAL OPERATING TIME (min)	AVAILABILITY (%)
					TT	PD	APD	UP & ACT	UNPLANNED DOWN	UPD			
Section : PRESS SEAT													
			TOTAL	801,020	0	0	0	540	737	801,020	600,480	99,91%	
1	P01	PRESS AMADA	80 TON	22,280	0	0	0	120	240	22,280	22,020	98,82%	
2	P02	PRESS AMADA	80 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
3	P03	PRESS AMADA	80 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
4	P04	PRESS AMADA	100 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
5	P05	PRESS MC SEVI	110 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
6	P06	PRESS MC SEVI	110 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
7	P07	PRESS MC SEVI	180 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
8	P08	PRESS MC SEVI	180 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
9	P09	PRESS MC NAGAO	100 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
10	P10	PRESS MC SATO	190 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
11	P11	PRESS AMADA	190 TON	22,280	0	0	0	60	60	22,280	22,200	98,73%	
12	P12	PRESS AMADA	190 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
13	P13	PRESS AMADA	110 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
14	P14	PRESS AMADA	80 TON	22,280	0	0	0	30	15	22,280	22,245	99,83%	
15	P15	PRESS OKK	100 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
16	P16	PRESS AMADA	100 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
17	P17	PRESS NAGAO	75 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
18	P18	PRESS AMADA	75 TON	22,280	0	0	0	30	12	22,280	22,248	99,86%	
19	P19	PRESS AMADA	80 TON	22,280	0	0	0	120	240	22,280	22,020	98,82%	
20	P20	PRESS NATORI	300 TON	22,280	0	0	0	30	20	22,280	22,240	99,91%	
21	P21	PRESS NATORI	300 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
22	P22	PRESS SHIMOKURA	300 TON	22,280	0	0	0	30	30	22,280	22,230	99,87%	
23	P23	PRESS HOROLAK RIDER	200 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
24	P24	PRESS MC RRC	25 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
25	P25	PRESS MC NANJING	35 TON	22,280	0	0	0	120	120	22,280	22,140	99,46%	
26	P26	PRESS MC DONGSHIN	280 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
27	P27	PRESS MC DONGSHIN	200 TON	22,280	0	0	0	0	0	22,280	22,280	100,00%	
TOTAL				801,020	0	0	0	540	737	801,020	600,283	99,85%	

CATATAN

Prepared

Checked

Approved

Saeput

Wanhar

Suhadi



PT. KARSA BAHANA UNICAM
PRODUCTION ENGINEERING

MACHINE AVAILABILITY

Bulan: Nov-12
Revisi: 0
Date: 7-Dec-12
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NO	MC NO	NAMA MESIN	KAPASITAS	TOTAL JAM KERJA (Memb)		PREVENTIVE			CORRECTIVE		PLANNED OPERATING TIME (mm)	ACTUAL OPERATING TIME (mm)	AVAILABILITY (%)
				TT	PD	ABD	UNPLANNED DOWN TIME (mm)	UPD	POT = TT - PD	AVT = TOT - UPD			
Section : PRESS SEAT				TOTAL	1,010,880	0	0	0	540	720	1,010,880	1,010,340	99.95%
1	P01	PRESS AMAKA	80 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
2	P02	PRESS AMAKA	80 TON	37,440	0	0	0	60	80	0	37,440	37,380	99.84%
3	P03	PRESS AMAKA	80 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
4	P04	PRESS ADA	100 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
5	P05	PRESS MLC SEVI	110 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
6	P06	PRESS MLC SEVI	110 TON	37,440	0	0	0	0	80	0	37,440	37,360	99.84%
7	P07	PRESS MLC SEVI	180 TON	37,440	0	0	0	120	120	0	37,440	37,320	99.88%
8	P08	PRESS MLC SEVI	180 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
9	P09	PRESS MLC NAGAO	100 TON	37,440	0	0	0	60	80	0	37,440	37,380	99.84%
10	P10	PRESS MLC SATO	190 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
11	P11	PRESS ADA	190 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
12	P12	PRESS ADA	190 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
13	P13	PRESS AMAKA	110 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
14	P14	PRESS AMAKA	80 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
15	P15	PRESS OKK	100 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
16	P16	PRESS ADA	100 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
17	P17	PRESS NAGAO	75 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
18	P18	PRESS ADA	75 TON	37,440	0	0	0	80	130	0	37,440	37,310	99.85%
19	P19	PRESS AMAKA	80 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
20	P20	PRESS MATORI	360 TON	37,440	0	0	0	80	80	0	37,440	37,360	99.84%
21	P21	PRESS MATORI	360 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
22	P22	PRESS SHIMOMURA	300 TON	37,440	0	0	0	80	50	0	37,440	37,390	99.87%
23	P23	PRESS HIDROLIK RIDDER	200 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
24	P24	PRESS MLC RRC	25 TON	37,440	0	0	0	120	180	0	37,440	37,260	99.52%
25	P25	PRESS MLC NALUNG	38 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
26	P26	PRESS MLC DONGBHIN	280 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
27	P27	PRESS MLC DONGBSN	200 TON	37,440	0	0	0	0	0	0	37,440	37,440	100.00%
TOTAL				1,010,880	0	0	0	640	720	1,010,880	1,010,160	99.83%	

CATATAN

Prepared	Checked	Approved
Saeputi	Wanhar	Suhadi



MACHINE AVAILABILITY

Revisi: 0
Date: 7-Jan-13
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Dec-12

NO	MC NO	NAMA MESIN	KAPASITAS	TOTAL JAM KERJA (Memb)		PREVENTIVE		CORRECTIVE		PLANNED OPERATING TIME (mm)	ACTUAL OPERATING TIME (mm)	AVAILABILITY (%)
				TT	PD	APD	UNPLANNED DOWN TIME (mm)	UNPLANNED DOWN TIME (mm)				
Section : PRESS SEAT												
			TOTAL	738.720	3.990	3.890	136	166		735.030	734.895	99.98%
1	P01	PRESS AMADA	80 TON	27.360	90	90	0	0		27.270	27.270	100.00%
2	P02	PRESS AMADA	80 TON	27.360	90	90	0	0		27.270	27.270	100.00%
3	P03	PRESS AMADA	80 TON	27.360	90	90	0	0		27.270	27.270	100.00%
4	P04	PRESS AMADA	100 TON	27.360	90	90	0	0		27.270	27.270	100.00%
5	P05	PRESS MLC SEYI	110 TON	27.360	90	90	0	0		27.270	27.270	100.00%
6	P06	PRESS MLC SEYI	110 TON	27.360	90	90	0	0		27.270	27.270	100.00%
7	P07	PRESS MLC SEYI	180 TON	27.360	90	90	0	0		27.270	27.270	100.00%
8	P08	PRESS MLC SEYI	180 TON	27.360	90	90	0	0		27.270	27.270	100.00%
9	P09	PRESS MLC NAGAO	100 TON	27.360	90	90	0	30		27.270	27.240	99.89%
10	P10	PRESS MLC SATO	150 TON	27.360	90	90	0	0		27.270	27.270	100.00%
11	P11	PRESS AMDA	180 TON	27.360	90	90	0	0		27.270	27.270	100.00%
12	P12	PRESS AMDA	190 TON	27.360	90	90	0	0		27.270	27.270	100.00%
13	P13	PRESS AMADA	110 TON	27.360	90	90	0	0		27.270	27.270	100.00%
14	P14	PRESS AMADA	80 TON	27.360	90	90	0	0		27.270	27.270	100.00%
15	P15	PRESS OKK	100 TON	27.360	90	90	0	0		27.270	27.270	100.00%
16	P16	PRESS AMDA	100 TON	27.360	90	90	0	0		27.270	27.270	100.00%
17	P17	PRESS NAGAO	75 TON	27.360	90	90	0	0		27.270	27.270	100.00%
18	P18	PRESS AMDA	75 TON	27.360	90	90	0	0		27.270	27.270	100.00%
19	P19	PRESS AMADA	80 TON	27.360	90	90	0	0		27.270	27.270	100.00%
20	P20	PRESS NATORI	350 TON	27.360	360	360	0	0		27.000	27.000	100.00%
21	P21	PRESS NATORI	350 TON	27.360	360	360	120	120		27.000	26.880	99.56%
22	P22	PRESS SHIMOMURA	300 TON	27.360	360	360	0	0		27.000	27.000	100.00%
23	P23	PRESS HIROKUK RIDER	200 TON	27.360	360	360	0	0		27.000	27.000	100.00%
24	P24	PRESS MLC RRC	25 TON	27.360	60	60	0	0		27.300	27.300	100.00%
25	P25	PRESS MLC NAJUNING	36 TON	27.360	60	60	0	0		27.300	27.300	100.00%
26	P26	PRESS MLC DONGSHIN	250 TON	27.360	360	360	15	15		27.000	26.985	99.94%
27	P27	PRESS MLC DONGSHIN	200 TON	27.360	360	360	0	0		27.000	27.000	100.00%
TOTAL				738.720	3.990	3.890	136	166		734.730	734.565	99.98%

CATATAN

Prepared

Checked

Approved

Sepul

Warhar

Sufred



PT. KARVA BAHAN UNICAM

MAINTENANCE REPORT

Section	WTC MESIN
Month	Januari 2012
Date	04-Feb-12
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CORRECTIVE MAINTENANCE

No	Section	Mcd Equipm. No	Mcd Equipment Name	Tgl Masuk	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	No LR
								Y	N		
1	Press	P03	Amada 80 T	2-Feb-12	2-Feb-12	Angin balancer boor	Setting ulang angin balancer	120	0	Air	004 PEMNTCAW/2012
2	Press	P18	Amada 80 T	3-Feb-12	3-Feb-12	Solenoid valve tidak berfungsi	Ganti solenoid valve baru	50	0	Wagijo	008 PEMNTCAW/2012
3	Press	P22	Shimodzu 300 T	0-Feb-12	0-Feb-12	Pin As setelah kaman pasang	Ganti pin As baru	30	0	Saiful	018 PEMNTCAW/2012
4	Press	P01	Amada 80 T	11-Feb-12	xxx	Bhusang rusak	Ganti busung baru	12460	0	Mardi	023 PEMNTCAW/2012
5	Press	P07	Saw 180 T	20-Feb-12	20-Feb-12	Tombol tangan eror	Ganti kontaktor tombol tangan	10	0	Air	047 PEMNTCAW/2012
PROJECT ACTIVITY & INSTALLATION								12.680	0		

PREVENTIVE MAINTENANCE

No	Section	Mcd Equipm. No	Mcd Equipment Name	Tgl Masuk	Tgl Selesai	Problem	Activity	Breakdown		Operator	Remark
								Y	N		
1											
2											

Approved	Checked	Prepared
Saiful	Wahid	Saiful

CORRECTIVE MAINTENANCE

No	Section	Mcr Equipment No	Mcr Equipment Name	Tgl Masalah	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	No LK
								Y	N		
1	Press	P23	Reider 200 T	1-Mar-12	1-Mar-12	Power coil sealenoid tidak berfungsi	Setting ulang sealenoid valve	30	0	Hery	002 PEMTGM/2012
2	Press	P09	Negao 100 T	2-Mar-12	3-Mar-12	safety dies rusak	Ganti safety dies	120	0	Wagito	009 PEMTGM/2012
3	Press	P04	Aida 100 T	8-Mar-12	8-Mar-12	Tebung angin bocor	Setting ulang DN tebung baru	80	0	Mardi	027 PEMTGM/2012
4	Press	P22	Shimomura 300 T	12-Mar-12	12-Mar-12	Oil slide mangkok	Setting ulang sealenoid oil slide	0	80	Chris	032 PEMTGM/2012
5	Press	P09	Negao 100 T	13-Mar-12	13-Mar-12	Botl pengunci diheight rusak	Ganti botl pengunci dia height	80	0	Lilik	034 PEMTGM/2012
6	Press	P09	Negao 100 T	13-Mar-12	13-Mar-12	Break patch	Setting ulang break	30	0	Lilik	037 PEMTGM/2012
7	Press	P23	Reider 200 T	15-Mar-12	15-Mar-12	Hydrolik tidak normal	Ganti relay penggerak hidrolik	120	0	Lilik	044 PEMTGM/2012
8	Press	P21	Nabri 350 T	16-Mar-12	16-Mar-12	Oil slide mangkok	Guling motor oil slide	30	0	Chris	049 PEMTGM/2012
9	Press	P14	Amada 80 T	16-Mar-12	16-Mar-12	Kabel konektor kabelkar	Ganti kabel konektor	45	0	Mardi	050 PEMTGM/2012
10	Press	P12	Aida 150 T	16-Mar-12	16-Mar-12	Coupling lemah	Setting ulang kampas coupling	55	0	Hery	051 PEMTGM/2012
11	Press	P02	Amada	19-Mar-12	19-Mar-12	Angin Mampok	Ganti Ring Seal	30	0	Lilik	054 PEMTGM/2012
12	Press	P08	Suyi 160 T	27-Mar-12	27-Mar-12	Swath kayu tidak berfungsi	Setting ulang swath kayu	60	0	Wagito	070 PEMTGM/2012
13	Press	P16	Aida 100 T	28-Mar-12	28-Mar-12	Stroka tidak stabil	Setting ulang brush swath stroke	30	0	Chris	072 PEMTGM/2012

PROJECT ACTIVITY & INSTALLATION

No	Section	Mcr Equipment No	Mcr Equipment Name	Tgl Masalah	Tgl Selesai	Problem	Activity	Breakdown		Operator	Remark
								Y	N		
1								Y	N		
2											

PREVENTIVE MAINTENANCE

No	Section	Mcr Equipment No	Mcr Equipment Name	Plan	Actual	Schedule preventive mesin	Preventive Action	Breakdown		Operator	Remark
								Y	N		
1	PRESS	P 01	AMADA 60 TON	11-Mar-12	11-Mar-12	Preventive schedule	1. Grease slide oil 2. Pompa oil/Grease 3. Kacaan mesin 4. Tahanan angin 5. Instalasi Angin 6. Oil grease box 7. Instalasi oil 8. Operation control panel 9. Emergency stop 10. Electric komponnen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	LHK	OK
2	PRESS	P24	RRC 25 TON	11-Mar-12	11-Mar-12	Preventive schedule	1. Kacaan mesin 2. Operation control panel 3. Emergency stop 4. Electric komponnen 5. Gerak slide 6. V-Belt	60	0	LHK	OK

3	PRESS	P 02	AMADA 60 TON	11-Mar-12	11-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
4	PRESS	P25	NAUJING 35 TON	11-Mar-12	11-Mar-12	Preventive schedule	1.Kebersihan mesin 2.Operation control panel 3.Emergency stop 4.Electrik komponen 5.Gerak slide 6.V-Belt	60	0	LIK	OK
5	PRESS	P 03	AMADA 80 TON	11-Mar-12	11-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
6	PRESS	P 04	AIDA 100 TON	11-Mar-12	11-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
7	PRESS	P 05	SEYI 110 TON	11-Mar-12	11-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
8	PRESS	P20	NATORI 350 TON	11-Dec-11	11-Dec-11	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LIK	OK
9	PRESS	P21	NATORI 350 TON	31-Mar-12	31-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	LIK	OK
10	PRESS	P 06	SEYI 110 TON	18-Mar-12	18-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK

11	PRESS	P 07	SEYI 160 TON	18-Mar-12	18-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
12	PRESS	P 08	SEYI 160 TON	18-Mar-12	18-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
13	PRESS	P 09	NAGAO 100 TON	18-Mar-12	18-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
14	PRESS	P 10	SATO 150 TON	18-Mar-12	18-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LIK	OK
15	PRESS	P22	SHIMOMURA 300 TON	31-Mar-12	31-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LIK	OK
16	PRESS	P23	RAIDER 200 TON	31-Mar-12	31-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LIK	OK
17	PRESS	P 11	AIDA 150 TON	23-Mar-12	23-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
18	PRESS	P12	AIDA 150 TON	23-Mar-12	23-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK

19	PRESS	P13	AMADA 110 TON	23-Mar-12	23-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
20	PRESS	P 14	AMADA 90 TON	23-Mar-12	23-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
21	PRESS	P 15	OKK 100 TON	23-Mar-12	23-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
22	PRESS	P16	AIDA 100 TON	25-Mar-12	25-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
23	PRESS	P17	NAGAO 100 TON	25-Mar-12	25-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
24	PRESS	P18	AIDA 75 T	25-Mar-12	25-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
25	PRESS	P19	AMADA 90 TON	25-Mar-12	25-Mar-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LIK	OK
							Approved	1,710	720		
							Checked			Prepared	
							Sulandi	Wahyar		Saefti	

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MAINTENANCE REPORT

No	Section	Mtr/Equipm No	Mtr/Equipm Name	Tgl Start	Tgl Selesai	Problem	Correction Action	Breakdown		Operator	No LK
								Y	N		
1	Press	P11	Aida 150 T	14-Apr-12	14-Apr-12	Oil mesh boor	Ganti seal baru	80	0	Hadi	1 PEAMTCAM12
2	Press	P11	Aida 150 T	4-Apr-12	4-Apr-12	Stroka mc tidak stabil	Setting stroka mesin	10	0	Lik	6 PEAMTCAM12
3	Press	P20	Neloni 350 T	4-Apr-12	4-Apr-12	AS pin caution bengkok	Setting ulang as caution	30	0	Wahjo	7 PEAMTCAM12
4	Press	P03	Aida 80 T	4-Apr-12	4-Apr-12	Bot pengunci Odi stroka rusak	Ganti Odi stroka	45	0	Wahjo	8 PEAMTCAM12
5	Press	P14	Amanda 80 T	5-Apr-12	5-Apr-12	Pin catch coupling slip	Tambah ring pin catch	30	0	Ari	12 PEAMTCAM12
6	Press	P20	Neloni 350 T	5-Apr-12	5-Apr-12	Tobakan engin caution tidak stabil	Setting ulang tekanan engin caution	0	20	Surnadi	13 PEAMTCAM12
8	Press	P22	Shimomura 300 T	7-Apr-12	7-Apr-12	Rantai di head lepas	Setting ulang rantai di head	20	0	Ari	25 PEAMTCAM12
9	Press	P17	Majno	7-Apr-12	7-Apr-12	Pipa engin lepas	Setting ulang pipa engin	10	0	Lik	26 PEAMTCAM12
10	Press	P17	Majno	8-Apr-12	8-Apr-12	Bot roda mc tidak	Setting kembali roda	0	50	Chris	28 PEAMTCAM12
11	Press	P02	Amanda 80 T	11-Apr-12	11-Apr-12	Palaman mesin tidak	Setting kembali mesin	0	45	Budi	34 PEAMTCAM12
12	Press	P20	Neloni 350 T	12-Apr-12	12-Apr-12	Libang caution mekanik	Setting ulang libang caution	0	50	Wahjo	36 PEAMTCAM12
13	Press	P21	Neloni 350 T	14-Apr-12	14-Apr-12	Switch tidak error	Setting kembali switch bengkok	0	60	Surnadi	44 PEAMTCAM12
15	Press	P14	Amanda 80 T	16-Apr-12	16-Apr-12	MK over load	Setting ulang engin	10	0	Hadi	50 PEAMTCAM12
16	Press	P02	Amanda 80 T	19-Apr-12	19-Apr-12	Angin openpose	Setting ulang head mesin	15	0	Wahjo	55 PEAMTCAM12
19	Press	P21	Neloni 350 T	21-Apr-12	21-Apr-12	Hand switch error	Setting ulang hand switch	60	0	Surnadi	62 PEAMTCAM12
20	Press	P01	Amanda 80 T	25-Apr-12	25-Apr-12	Relay over load rusak	Setting ulang relay	10	0	Chris	68 PEAMTCAM12
21	Press	P25	Neloni 35 T	26-Apr-12	26-Apr-12	Tiang lamp roda pending lepas	Passang kembali tiang lamp	30	0	Surnadi	69 PEAMTCAM12

PROJECT ACTIVITY & INSTALLATION

No	Section	Mtr/Equipm No	Mtr/Equipm Name	Tgl Start	Tgl Selesai	Problem	Activity	Breakdown		Operator	Remark
								Y	N		

PREVENTIVE MAINTENANCE

No	Section	Mtr/Equipm No	Mtr/Equipm Name	Plan	Actual	Schedule preventive main	Preventive Action	Breakdown		Operator	Remark
								Y	N		

Prepared	Checked	Approved
Sasputi	Wanhar	Suhadi



P.T. KARVA BAHANA UNICAM

MAINTENANCE REPORT

Section: MTC MESN
 Month: Mei 2012
 Date: 6-Mey-12
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CORRECTIVE MAINTENANCE

No	Section	Mtd Equipment No	Mtd Equipment Name	Tgl Muncul	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	No LK
								Y	N		
1	Press	P20	Nelcor 350 T	2-Mey-12	2-Mey-12	Kanvas brake ada	Card lampas brake 10 Pcs	240	0	SAPY	007 PEMANTCAN/2012
2	Press	P11	Acha 150T	2-Mey-12	2-Mey-12	Power solenoid valve putus	setting ulang solenoid valve	95	0	CRIS	008 PEMANTCAN/2012
3	Press	P21	Nelcor 350 T	5-Mey-12	5-Mey-12	Switch push button rusak	Card switch push button	30	0	CRIS	016 PEMANTCAN/2012
4	Press	P08	Negaco 100 T	7-Mey-12	8-Mey-12	Safety das rusak	Card safety das baru	240	0	LKR	020 PEMANTCAN/2012
5	Press	P06	Sey 110 T	10-Mey-12	10-Mey-12	Pump protector reposit	Setting ulang pump protector	240	0	AIR	029 PEMANTCAN/2012
6	Press	P03	Arnada 80 T	12-Mey-12	12-Mey-12	Safety switch bocor	Card safety baru	10	0	AIR	031 PEMANTCAN/2012
7	Press	P11	Acha 150T	16-Mey-12	18-Mey-12	Tombol tangen error	Setting ulang tombol tangen	0	80	SAPY	040 PEMANTCAN/2012
8	Press	P19	Acha 60 T	21-Mey-12	21-Mey-12	Suma no longer	Card on valve	120	0	Heri	048 PEMANTCAN/2012
9	Press	P18	Acha 75 T	23-Mey-12	23-Mey-12	As valve pinch	Setting ulang detektor	120	0	LKR	053 PEMANTCAN/2012
10	Press	P20	Nelcor 350 T	25-Mey-12	25-Mey-12	Die head misal	Setting ulang detektor tangen	30	0	MARD	062 PEMANTCAN/2012
11	Press	P03	Arnada 80 T	30-Mey-12	30-Mey-12	Tombol tangen error	Setting ulang tombol tangen	40	0	CRIS	070 PEMANTCAN/2012
12	Press	P21	Nelcor 350 T	31-Mey-12	31-Mey-12	Die head misal	Setting ulang detektor	25	0	MARD	075 PEMANTCAN/2012

PROJECT ACTIVITY & INSTALLATION

No	Section	Mtd Equipment No	Mtd Equipment Name	Tgl Muncul	Tgl Selesai	Problem	Activity	Breakdown		Operator	Remark
								Y	N		

PREVENTIVE MAINTENANCE

No	Section	Mtd Equipment No	Mtd Equipment Name	Plan	Actual	Schedule preventive maint	Preventive Action	Breakdown		Operator	Remark
								Y	N		

Approved	Checked	Prepared
Sherid	Wahar	Serti

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MAINTENANCE REPORT

RECTIVE MAINTENANCE

section	Mof Equipm. No	Mof Equipment Name	Tgl Request	Tgl Release	Problem	Corrective Action	Breakdown		Operator	No LK
							Y	N		
Press	P01	Amada 80 T	2-Jun-12	2-Jun-12	Bearing fly wheel aus	Ganti bearing baru 2850, 2860, 2865	120	0	LMK	001 PEAMTCM/2012
Press	P14	Amada 80 T	4-Jun-12	16-Jun-12	Stroke mc tak sesuai	Ganti bearing (Tremover d from LX)	120	0	Wahjo	004 PEAMTCM/2012
Press	P20	Nishit 350 T	7-Jun-12	7-Jun-12	HAVAL switc rusak	repair hand switc	30	0	Wahjo	014 PEAMTCM/2012
Press	P11	Ada 160 T	8-Jun-12	12-Jun-12	Seal ball cap pecah	Setting ulang ball cap	600	0	Sani	016 PEAMTCM/2012
Press	P06	Seyi 110 T	8-Jun-12	8-Jun-12	Pumpa overload rusak	Setting ulang pompa overload	120	0	Wahjo	017 PEAMTCM/2012
Press	P23	Rebber 200 T	12-Jun-12	13-Jun-12	Box engkul rusak	Setting ulang box engkul	0	120	Hary	022 PEAMTCM/2012
Press	P06	Seyi 160 T	12-Jun-12	12-Jun-12	Sumbu mc kasar	Setting fly wheel	120	0	Hary	026 PEAMTCM/2012
Press	P22	Simonara 300 T	13-Jun-12	13-Jun-12	Pipa engkul pecah	Setting ulang pipa engkul	60	0	Mardi	031 PEAMTCM/2012
Press	P06	Seyi 160 T	18-Jun-12	18-Jun-12	Bearing motor rusak	Ganti bearing baru	240	0	Mardi	038 PEAMTCM/2012
Press	P12	Ada 160 T	18-Jun-12	18-Jun-12	MC continue	Setting ulang sealband valve	60	0	ARI	040 PEAMTCM/2012
Press	P20	Nishit 350 T	19-Jun-12	19-Jun-12	Lampu penerangan rusak	Ganti lampu penerangan baru	0	30	Chris	041 PEAMTCM/2012
Press	P23	Riber 200 T	28-Jun-12	28-Jun-12	Air hydraulic kotor	Setting ulang air hydraulic	56	0	LMK	048 PEAMTCM/2012
Press	P24	Menging 30 T	28-Jun-12	28-Jun-12	Stroke down down/tinggi	Reparat pelek mc	120	0	Mardi	060 PEAMTCM/2012
Press	P02	Amada 80 T	28-Jun-12	28-Jun-12	Koil konduktor webster	Ganti konduktor baru	120	0	Hary	061 PEAMTCM/2012

2146 100

EVENTIVE MAINTENANCE

section	Mof Equipm. No	Mof Equipment Name	Plan	Actual	Schedule preventive main	Preventive Action	Breakdown		Operator	Remark
							Y	N		
PRESS	P 01	AMADA 80 TON	11-Jun-12	11-Jun-12	Preventive schedule	1.Grease slide of 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tidakan engkul 5.Instalasi Arghin 6.Oil grease box 7.Instalasi oli 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	60	0	LMK	OK
PRESS	P24	RRC 25 TON	11-Jun-12	11-Jun-12	Preventive schedule	1.Kebersihan mesin 2.Operation control panel 3.Emergency stop 4.Electrik komponen 5.Gerak slide 6.V-Belt	60	0	LMK	OK
PRESS	P 02	AMADA 80 TON	12-Jun-12	12-Jun-12	Preventive schedule	1.Grease slide oli 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tidakan engkul 5.Instalasi Arghin 6.Oil grease box 7.Instalasi oli 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	60	0	LMK	OK
PRESS	P23	NANU ING 35 TON	12-Jun-12	12-Jun-12	Preventive schedule	1.Kebersihan mesin 2.Operation control panel 3.Emergency stop 4.Electrik komponen 5.Gerak slide 6.V-Belt	60	0	LMK	OK

5	PRESS	P 03	AMADA 80 TON	13-Jun-12	13-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
3	PRESS	P 26	DONGSHIN 200 T	24-Jun-12	24-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
7	PRESS	P 27	DONGSHIN 250 T	24-Jun-12	24-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
3	PRESS	P04	AMDA 100 TON	13-Jun-12	13-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
1	PRESS	P 05	SEYI 110 TON	14-Jun-12	14-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
3	PRESS	P20	NATORI 350 TON	10-Jun-12	10-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
4	PRESS	P21	NATORI 350 TON	10-Jun-12	10-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
5	PRESS	P 06	SEYI 110 TON	10-Jun-12	10-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
7	PRESS	P 07	SEYI 180 TON	16-Jun-12	16-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
3	PRESS	P 08	SEYI 180 TON	19-Jun-12	19-Jun-12	Preventive schedule	1.Grease slide oil 2.Puripa oil 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 8.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK

1	PRESS	P 08	NAGAO 100 TON	20-Jun-12	20-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK
3	PRESS	P 10	SATO 150 TON	21-Jun-12	21-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK
5	PRESS	P22	SHIMOMURA 300 TON	22-Jun-12	22-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	0	90	UMK	OK
8	PRESS	P23	RAIDER 200 TON	25-Jun-12	25-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	0	90	UMK	OK
7	PRESS	P 11	ADA 150 TON	25-Jun-12	25-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK
9	PRESS	P12	ADA 150 TON	26-Jun-12	26-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK
1	PRESS	P13	AMADA 110 TON	27-Jun-12	27-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK
3	PRESS	P14	AMADA 80 TON	28-Jun-12	28-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK
5	PRESS	P15	OKK 100 TON	29-Jun-12	29-Jun-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	60	0	UMK	OK
7	PRESS	P16	ADA 100 TON	2-Jul-12	2-Jul-12	Preventive schedule	1. Grease slide oil 2. Pumpa oli/Grease 3. Kebersihan mesin 4. Tahanan angin 5. Instalasi Angin 8. Oil grease box 7. Instalasi oli 8. Operation control panel 9. Emergency stop 10. Electric komponen 11. Gerak slide 12. V-Belt 13. Balancer.	90	0	UMK	OK

8	PRESS	P17	NAGAO 100 TON	3-Jul-12	3-Jul-12	Preventive schedule	1.Grease slide oil 2.Purple oil/Grease 3.Kebersihan mesin 4. Tekanan angin 5.Instalasi Arangin 6. Oil grease box 7. Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11. Gerak slide 12.V-Belt 13. Balancer.	90	0	UMK	OK
0	PRESS	P18	AIDA 75 T	4-Jul-12	4-Jul-12	Preventive schedule	1. Grease slide oil 2.Purple oil/Grease 3.Kebersihan mesin 4. Tekanan angin 5.Instalasi Arangin 6. Oil grease box 7. Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11. Gerak slide 12.V-Belt 13. Balancer.	90	0	UMK	OK
1	PRESS	P19	AMADA 60 TON	4-Jul-12	4-Jul-12	Preventive schedule	1. Grease slide oil 2.Purple oil/Grease 3.Kebersihan mesin 4. Tekanan angin 5.Instalasi Arangin 6. Oil grease box 7. Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11. Gerak slide 12.V-Belt 13. Balancer.	90	0	UMK	OK
								1980	300		

Approved	Checked	Prepared
Sufad	Yusuf	Sufid

CORRECTIVE MAINTENANCE

No	Section	Mf/Equipm. No	Mf/Equipment Name	Tgl Masalah	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	No Lk
								Y	N		
1	Press	P21	Nelson 350 T	2-Jul-12	2-Jul-12	Setting mesin kopling lepas	Ganti dop setting	120	0	LIK	001 PEMANTCAN/2012
2	Press	P25	Nawang 25 T	5-Jul-12	6-Jul-12	Bot pengukur sering pecah	Ganti bot serta baru	50	0	Merd	008 PEMANTCAN/2012
3	Press	P08	Soy 180 T	6-Jul-12	6-Jul-12	Kabel power rusak	Setting ulang kabel power	130	0	LIK	010 PEMANTCAN/2012
4	Press	P05	Soy 110 T	9-Jul-12	9-Jul-12	Catikan abnormal	Ganti regulator catikan	120	0	LIK	012 PEMANTCAN/2012
5	Press	P26	Nawang 35 T	9-Jul-12	9-Jul-12	Pesuk pengukur abnormal	Setting ulang pesuk pengukur	20	0	LIK	013 PEMANTCAN/2012
6	Press	P21	Nelson 350 T	9-Jul-12	9-Jul-12	Kabel power switch tangan paku	Setting ulang kabel power tangan	40	0	Sapt	015 PEMANTCAN/2012
7	Press	P20	Nelson 350 T	17-Jul-12	17-Jul-12	Switl emergency rusak	Ganti switl emergency baru	10	0	Am	020 PEMANTCAN/2012
8	Press	P22	Stromana 300 T	17-Jul-12	17-Jul-12	Pin as detached kanan paku	Ganti pin as baru	20	0	LIK	021 PEMANTCAN/2012
9	Press	P04	Ada 100 T	18-Jul-12	18-Jul-12	Tekanan mesin tidak normal	Setting ulang coupling mc	0	45	Hari	022 PEMANTCAN/2012
10	Press	P14	Arada 80 T	24-Jul-12	24-Jul-12	Balance tidak seimbang	Setting ulang setting subrold	60	0	LIK	026 PEMANTCAN/2012
11	Press	P05	Soy 110 T	25-Jul-12	25-Jul-12	Power switch tidak paku	Setting ulang switch hand	30	0	Sapt	028 PEMANTCAN/2012
12	Press	P15	DKC 100 T	30-Jul-12	30-Jul-12	Bot tidak paku	Ganti bot baru	15	0	Sapt	036 PEMANTCAN/2012

PROJECT ACTIVITY & INSTALLATION

No	Section	Mf/Equipm. No	Mf/Equipment Name	Tgl Masalah	Tgl Selesai	Problem	Activity	Breakdown		Operator	Remark
								Y	N		

PREVENTIVE MAINTENANCE

No	Section	Mf/Equipm. No	Mf/Equipment Name	Plan	Actual	Schedule preventive maint	Preventive Action	Breakdown		Operator	Remark
								Y	N		

FRM -PE-017 REV 01/1 NOV 2008

Approved	Checked	Prepared
Sined	Warter	Sined



PT. KARVA BAHAN UNIGAM

MAINTENANCE REPORT

Section: MTC MESIN
 Month: Aug-12
 Date: 3-Sep-12
 Page: 1/1

CORRECTIVE MAINTENANCE

No	Section	Mtr Equipm. No	Mtr Equipment Name	Tgl Merak	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	No Lk
								Y	N		
1	Press	P14	Aranda 80 T	3-Aug-12	3-Aug-12	Over load konbektor rusak	ganti overload baru	60	0	LUK	005 PEMTCAIII/2012
2	Press	P20	Nelson	10-Aug-12	10-Aug-12	Fitur caution engga mau naik	Setting ulang regulator caution	60	0	Vhytic	016 PEMTCAIII/2012
3	Press	P18	Ada 75 T	16-Aug-12	15-Aug-12	Pipa engin paku	Setting ulang pipa engin	240	0	CHRIS	027 PEMTCAIII/2012
								360	0		

PROJECT ACTIVITY & INSTALLATION

No	Section	Mtr Equipm. No	Mtr Equipment Name	Tgl Merak	Tgl Selesai	Problem	Activity	Breakdown		Operator	Remark
								Y	N		

PREVENTIVE MAINTENANCE

No	Section	Mtr Equipm. No	Mtr Equipment Name	Plan	Actual	Schedule preventive mainin	Preventive Action	Breakdown		Operator	Remark
								Y	N		

FRM -PE-017, REV 01/1 NOV 2008

Approved	Checked	Prepared
Syaiful	Viantra	Syaiful



MAINTENANCE REPORT

No	Section	Mtd Equipm. No	Mtd Equipment Name	Tgl Merusak	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	No LK
								Y	N		
1	Press	P04	Aids 100 T	3-Sep-12	3-Sep-12	Seal coupling axis	Gunat seal coupling baru	120	0	CHS	001 PEMITOKR/2012
2	Press	P07	Sey 160 T	3-Sep-12	3-Sep-12	Spr pully mc lepas	Setting ulang spr lepas	60	0	SUPY	003 PEMITOKR/2012
3	Press	P06	Sey 110 T	3-Sep-12	3-Sep-12	Seal box cap axis	Setting ulang box cap	120	0	MARD	004 PEMITOKR/2012
4	Press	P05	Sey 110 T	4-Sep-12	4-Sep-12	Purges protector 100% fungsi	Setting ulang purgas protector	120	0	LKR	006 PEMITOKR/2012
5	Press	P13	Amada 110 T	4-Sep-12	5-Sep-12	Power second short	Setting ulang power second	240	0	MIR	007 PEMITOKR/2012
PROJECT ACTIVITY & INSTALLATION								600	0		

PREVENTIVE MAINTENANCE											
No	Section	Mtd Equipm. No	Mtd Equipment Name	Plan	Actual	Schedule preventive main	Preventive Action	Breakdown		Operator	Remark
								Y	N		
1	PRESS	P 01	AMADA 60 TON	10-Sep-12	10-Sep-12	Preventive schedule	1.Grease slide oil 2.Purpa oil/Grease 3.Kabersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LKR	OK
2	PRESS	P24	RRC 25 TON	10-Sep-12	10-Sep-12	Preventive schedule	1.Kabersihan mesin 2.Operation control panel 3.Emergency stop 4.Electric komponen 5.Gerak slide 6.V-Belt	60	0	LKR	OK
3	PRESS	P 02	AMADA 60 TON	11-Sep-12	11-Sep-12	Preventive schedule	1.Grease slide oil 2.Purpa oil/Grease 3.Kabersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LKR	OK
4	PRESS	P25	NANU JING 35 TON	11-Sep-12	11-Sep-12	Preventive schedule	1.Kabersihan mesin 2.Operation control panel 3.Emergency stop 4.Electric komponen 5.Gerak slide 6.V-Belt	60	0	LKR	OK
5	PRESS	P 03	AMADA 60 TON	12-Sep-12	12-Sep-12	Preventive schedule	1.Grease slide oil 2.Purpa oil/Grease 3.Kabersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	LKR	OK
6	PRESS	P 26	DONGSHIN 200 T	26-Sep-12	26-Sep-12	Preventive schedule	1.Grease slide oil 2.Purpa oil/Grease 3.Kabersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	60	0	LKR	OK

7	PRESS	P 27	DONGSHIN 250 T	25-Sep-12	25-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	60	0	UMK	OK
8	PRESS	P 04	AIDA 100 TON	13-Sep-12	13-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
9	PRESS	P 05	SEYI 110 TON	14-Sep-12	14-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
10	PRESS	P 20	NATORI 350 TON	10-Sep-12	9/10/2012	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	340	UMK	OK
11	PRESS	P 21	NATORI 350 TON	10-Sep-12	10-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	UMK	OK
12	PRESS	P 06	SEYI 110 TON	17-Sep-12	17-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
13	PRESS	P 07	SEYI 180 TON	18-Sep-12	18-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
14	PRESS	P 08	SEYI 180 TON	18-Sep-12	19-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
15	PRESS	P 09	NAGAO 100 TON	20-Sep-12	20-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
16	PRESS	P 10	SATO 150 TON	21-Sep-12	21-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK

17	PRESS	P22	SHIMOMURA 300 TON	22-Sep-12	22-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	N	240	UMK	OK
18	PRESS	P23	RAIDER 200 TON	25-Sep-12	25-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	N	90	UMK	OK
19	PRESS	P 11	AIDA 150 TON	25-Sep-12	25-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
20	PRESS	P12	AIDA 150 TON	28-Sep-12	28-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
21	PRESS	P13	AMADA 110 TON	27-Sep-12	27-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
22	PRESS	P 14	AMADA 80 TON	28-Sep-12	29-Sep-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
23	PRESS	P 15	OKK 100 TON	1-Oct-12	1-Oct-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	60	0	UMK	OK
24	PRESS	P16	AIDA 100 TON	2-Oct-12	2-Oct-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
25	PRESS	P17	NAGAO 100 TON	3-Oct-12	3-Oct-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK
28	PRESS	P18	AIDA 75 T	4-Oct-12	4-Oct-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arang 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrk komponen 11.Gerak slide 12.V-Belt 13.Balancer.	90	0	UMK	OK

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27	PRESS	P19	AMADA 80 TON	4-Oct-12	4-Oct-12	Preventive schedule	1. Grease slide oil 2. Pump oil/Grease 3. Kebutuhan resin 4. T. ukuran angin 5. Instalasi Arang 6. Oli grease box 7. Instalasi oil 8. Operation control panel 9. Emergency stop 10. Eledetik korrosi 11. Gerak slide 12. V-Belt 13. Belender.	90	0	Link	OK
							Approved	1,740	Checked	1,210	Prepared
							S/ind		W/rtw		S/ind

CORRECTIVE MAINTENANCE												
No	section	Mtr Equipment No	Mtr Equipment Name	Tgl Merusak	Tgl Selesai	Problem	Corrective Action	Breakdown		Operator	Remark	
								Y	N			
1	Press	P21	Mesin 350 T	1-Dec-12	8-Dec-12	Kawat	Ganti kawat baru Ref 2x 2x 220 V	0	0	AK	006 PEMANTOXU/2012	
2	Press	P08	Seya 180 T	6-Dec-12	5-Dec-12	Selamat valve bocor	Setting ulang selamat valve	0	30	Mard	006 PEMANTOXU/2012	
3	Press	P21	Mesin 350 T	12-Dec-12	12-Dec-12	Die height msl	Setting power motor die height	90	0	LKR	016 PEMANTOXU/2012	
4	Press	P28	Dongshan 250 T	13-Dec-12	13-Dec-12	Mut dusukan roda gear lepas	Setting ulang mut dusukan roda gear	15	0	Hml	016 PEMANTOXU/2012	
PROJECT ACTIVITY & INSTALLATION								135	30			
PREVENTIVE MAINTENANCE												
No	section	Mtr Equipment No	Mtr Equipment Name	Plan	Actual	schedule preventive main	Preventive Action	Breakdown		Operator	Remark	
								Y	N			
1	PRESS	P 01	AMADA 80 TON	3-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4. Tahanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LKR	OK	
2	PRESS	P 02	AMADA 80 TON	4-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4. Tahanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LKR	OK	
3	PRESS	P 03	AMADA 80 TON	5-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4. Tahanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LKR	OK	
4	PRESS	P 04	AIDA 100 TON	6-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4. Tahanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LKR	OK	
5	PRESS	P 05	SEMI 110 TON	7-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4. Tahanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LKR	OK	
8	PRESS	P 06	SEMI 110 TON	10-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4. Tahanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LKR	OK	

7	PRESS	P 07	SEMI 180 TON	11-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer	0	90	UK	OK
8	PRESS	P 08	SEMI 180 TON	12-Dec-12	22-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer	0	90	UK	OK
9	PRESS	P 09	NAGAO 100 TON	13-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer	0	90	UK	OK
10	PRESS	P 10	SATO 150 TON	14-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer	0	90	UK	OK

11	PRESS	P 11	AIDA 150 TON	17-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
12	PRESS	P12	AIDA 150 TON	18-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
13	PRESS	P13	AMADA 110 TON	19-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
14	PRESS	P 14	AMADA 80 TON	20-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
15	PRESS	P 15	OKK 100 TON	21-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
16	PRESS	P16	AIDA 100 TON	23-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
17	PRESS	P17	AIDA 75 TON	23-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
18	PRESS	P18	AIDA 75 T	23-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
19	PRESS	P19	AMADA 80 TON	23-Dec-12	23-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	UMK	OK
20	PRESS	P20	NATORI 350 TON	9-Dec-12	29-Dec-12	Preventive schedule	1.Grease slide oil 2.Pump oil/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Angin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electrik komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	UMK	OK

21	PRESS	P21	NATORI 350 TON	8-Dec-12	29-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	LHR	OK
22	PRESS	P22	SHIMOMURA 300 TON	16-Dec-12	30-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	LHR	OK
23	PRESS	P23	RAIDER 200 TON	16-Dec-12	30-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	90	LHR	OK
24	PRESS	P24	RRC 25 TON	22-Dec-12	24-Dec-12	Preventive schedule	1.Oil grease box 2.Instalasi oil 3.Operation control panel 4.Emergency stop 5.Electric komponen 6.Gerak slide 7.V-Belt 8.Balancer.	0	60	LHR	OK
25	PRESS	P25	RRC 35 TON	22-Dec-12	24-Dec-12	Preventive schedule	1.Oil grease box 2.Instalasi oil 3.Operation control panel 4.Emergency stop 5.Electric komponen 6.Gerak slide 7.V-Belt 8.Balancer.	0	60	LHR	OK
26	PRESS	P 26	DONGSHIN 200 T	23-Dec-12	24-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	LHR	OK
27	PRESS	P 27	DONGSHIN 290 T	23-Dec-12	24-Dec-12	Preventive schedule	1.Grease slide oil 2.Pumpa oli/Grease 3.Kebersihan mesin 4.Tekanan angin 5.Instalasi Arangin 6.Oil grease box 7.Instalasi oil 8.Operation control panel 9.Emergency stop 10.Electric komponen 11.Gerak slide 12.V-Belt 13.Balancer.	0	360	LHR	OK

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Approved	Checked	Prepared
Sandi	Wenthar	Sandi

NO	UNIT	Part No	PART NAME	QTY	UNIT PRICE	TOTAL PRICE	REMARKS
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