

## LAMPIRAN

Lampiran 1. Data Sampling Finish Goods bulan Juni – Agustus 2012

Finish Goods	Total Frekuensi	%	% Cumm	Finish Goods	Total Frekuensi	%	% Cumm
FGs1	7	2.22%	2.22%	FGs50	2	0.63%	48.57%
FGs2	5	1.59%	3.81%	FGs51	2	0.63%	49.21%
FGs3	5	1.59%	5.40%	FGs52	2	0.63%	49.84%
FGs4	4	1.27%	6.67%	FGs53	2	0.63%	50.48%
FGs5	4	1.27%	7.94%	FGs54	2	0.63%	51.11%
FGs6	4	1.27%	9.21%	FGs55	2	0.63%	51.75%
FGs7	4	1.27%	10.48%	FGs56	2	0.63%	52.38%
FGs8	4	1.27%	11.75%	FGs57	2	0.63%	53.02%
FGs9	4	1.27%	13.02%	FGs58	2	0.63%	53.65%
FGs10	4	1.27%	14.29%	FGs59	2	0.63%	54.29%
FGs11	4	1.27%	15.56%	FGs60	2	0.63%	54.92%
FGs12	4	1.27%	16.83%	FGs61	2	0.63%	55.56%
FGs13	4	1.27%	18.10%	FGs62	2	0.63%	56.19%
FGs14	4	1.27%	19.37%	FGs63	2	0.63%	56.83%
FGs15	3	0.95%	20.32%	FGs64	2	0.63%	57.46%
FGs16	3	0.95%	21.27%	FGs65	2	0.63%	58.10%
FGs17	3	0.95%	22.22%	FGs66	2	0.63%	58.73%
FGs18	3	0.95%	23.17%	FGs67	2	0.63%	59.37%
FGs19	3	0.95%	24.13%	FGs68	2	0.63%	60.00%
FGs20	3	0.95%	25.08%	FGs69	2	0.63%	60.63%
FGs21	3	0.95%	26.03%	FGs70	2	0.63%	61.27%
FGs22	3	0.95%	26.98%	FGs71	2	0.63%	61.90%
FGs23	3	0.95%	27.94%	FGs72	2	0.63%	62.54%
FGs24	3	0.95%	28.89%	FGs73	2	0.63%	63.17%
FGs25	3	0.95%	29.84%	FGs74	2	0.63%	63.81%
FGs26	3	0.95%	30.79%	FGs75	2	0.63%	64.44%
FGs27	3	0.95%	31.75%	FGs76	2	0.63%	65.08%
FGs28	3	0.95%	32.70%	FGs77	2	0.63%	65.71%
FGs29	3	0.95%	33.65%	FGs78	2	0.63%	66.35%
FGs30	3	0.95%	34.60%	FGs79	2	0.63%	66.98%
FGs31	3	0.95%	35.56%	FGs80	2	0.63%	67.62%
FGs32	3	0.95%	36.51%	FGs81	2	0.63%	68.25%
FGs33	3	0.95%	37.46%	FGs82	2	0.63%	68.89%
FGs34	3	0.95%	38.41%	FGs83	2	0.63%	69.52%
FGs35	2	0.63%	39.05%	FGs84	2	0.63%	70.16%
FGs36	2	0.63%	39.68%	FGs85	2	0.63%	70.79%
FGs37	2	0.63%	40.32%	FGs86	2	0.63%	71.43%
FGs38	2	0.63%	40.95%	FGs87	2	0.63%	72.06%
FGs39	2	0.63%	41.59%	FGs88	2	0.63%	72.70%
FGs40	2	0.63%	42.22%	FGs89	2	0.63%	73.33%
FGs41	2	0.63%	42.86%	FGs90	2	0.63%	73.97%
FGs42	2	0.63%	43.49%	FGs91	2	0.63%	74.60%
FGs43	2	0.63%	44.13%	FGs92	2	0.63%	75.24%
FGs44	2	0.63%	44.76%	FGs93	2	0.63%	75.87%
FGs45	2	0.63%	45.40%	FGs94	2	0.63%	76.51%
FGs46	2	0.63%	46.03%	FGs95	2	0.63%	77.14%
FGs47	2	0.63%	46.67%	FGs96	2	0.63%	77.78%
FGs48	2	0.63%	47.30%	FGs97	2	0.63%	78.41%
FGs49	2	0.63%	47.94%	FGs98	2	0.63%	79.05%

Lampiran 2. Data Waktu Setup produksi

Sample	Menit durasi
1	25
2	26
3	26
4	27
5	28
6	28
7	28
8	29
9	30
10	30
11	30
12	30
13	30
14	31
15	27
16	31
17	31
18	31
19	32
20	32
21	32
22	32
23	32
24	32
25	32
26	32
27	33
28	33

Data waktu pouring dan packing tidak bisa dipublikasikan sesuai dengan “*code of conduct*” di PT. GI.